

## Lecture 5

# Methods of Drinking Water Treatment and Storage

## Part a) Treatment

## Quality requirements according to DIN 2000

Water that does not need a purification is to be preferred to water that should be considered for treatment.

## Measures for the water purification are basically:

- Complete removal of the human related (anthropogenic) contaminants that cannot be found in nature (toxic substances), e.g. According to § 12 (13) TrinkwV (Drinking water regulation)
- Extensive reduction of undesirable substances (impurities), e.g. Iron, manganese
- Adjustment of specific substances in order to reach a desired concentration, e.g. components of the lime-carbonic acid-balance
- Addition of O<sub>2</sub> until saturation, pH-balance

## Open (unpressurized)

The aim is a gas exchange (*Gasaustausch*).

Procedure: cascade aeration (*Kaskadenbelüftung*), spraying tower (*Turmverdüsung*)

Disadvantage: possible nitrogen accumulation (*Stickstoffanreicherung*) in the filter bed

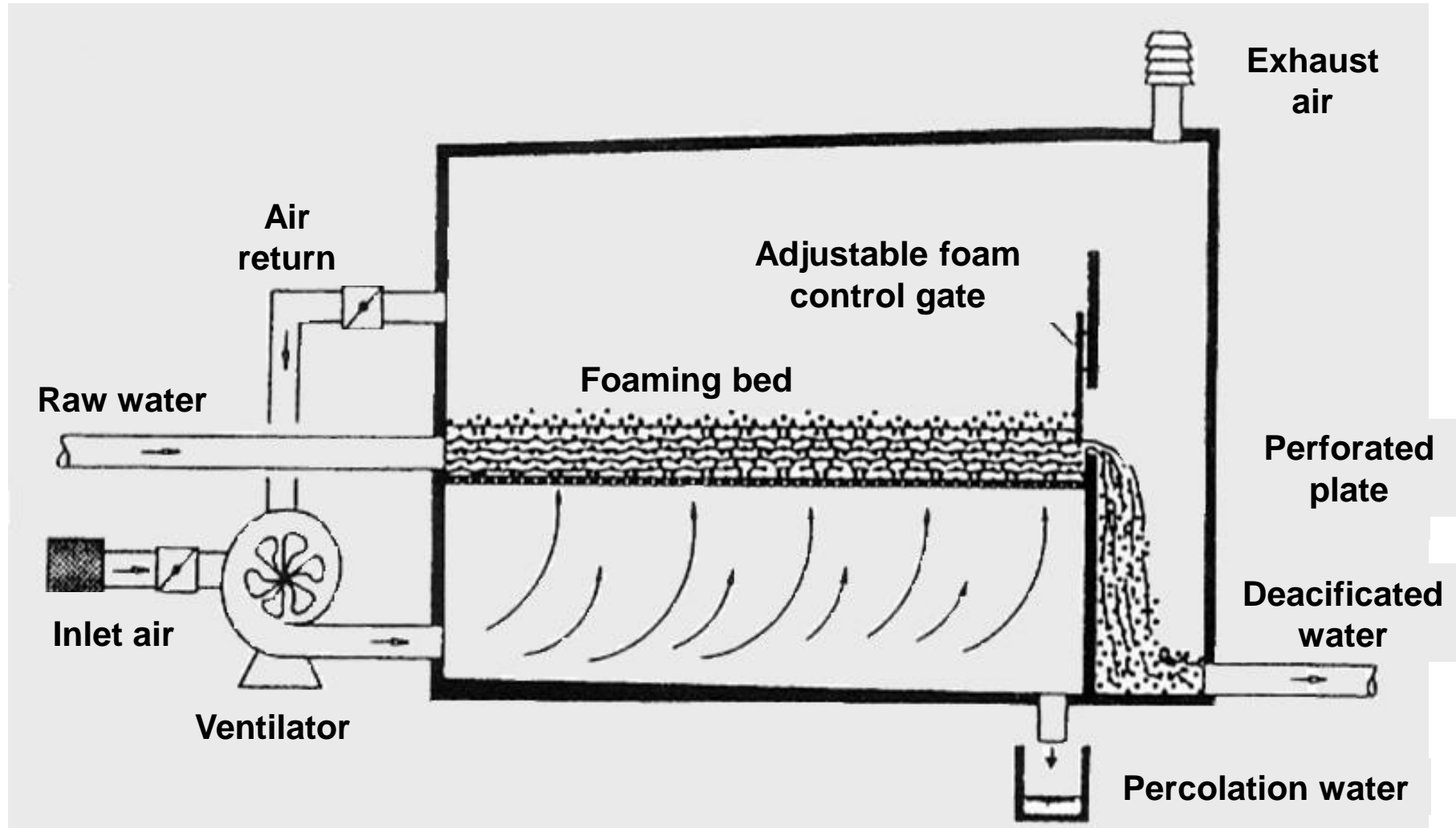
## Closed (pressurized aeration)

The aim is the oxidation, transformation of  $\text{Fe}^{2+}$  in  $\text{Fe}^{3+}$ .

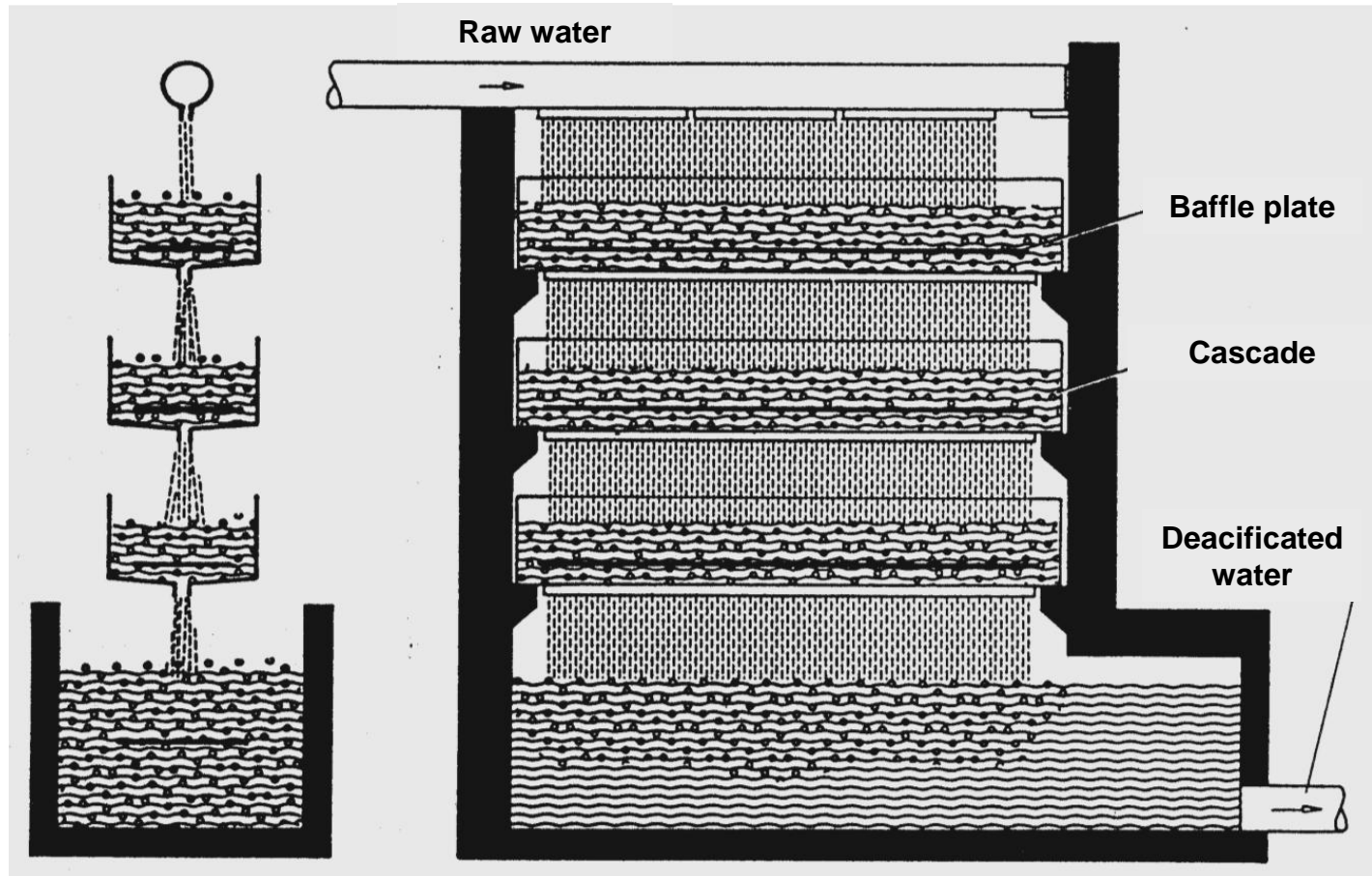
Oxygen requirement 0.14 mg  $\text{O}_2$  for 1 mg  $\text{Fe}^{2+}$

Procedures: oxidation, liquid oxygen, contact filter columns (*Füllkörperkolonne*)

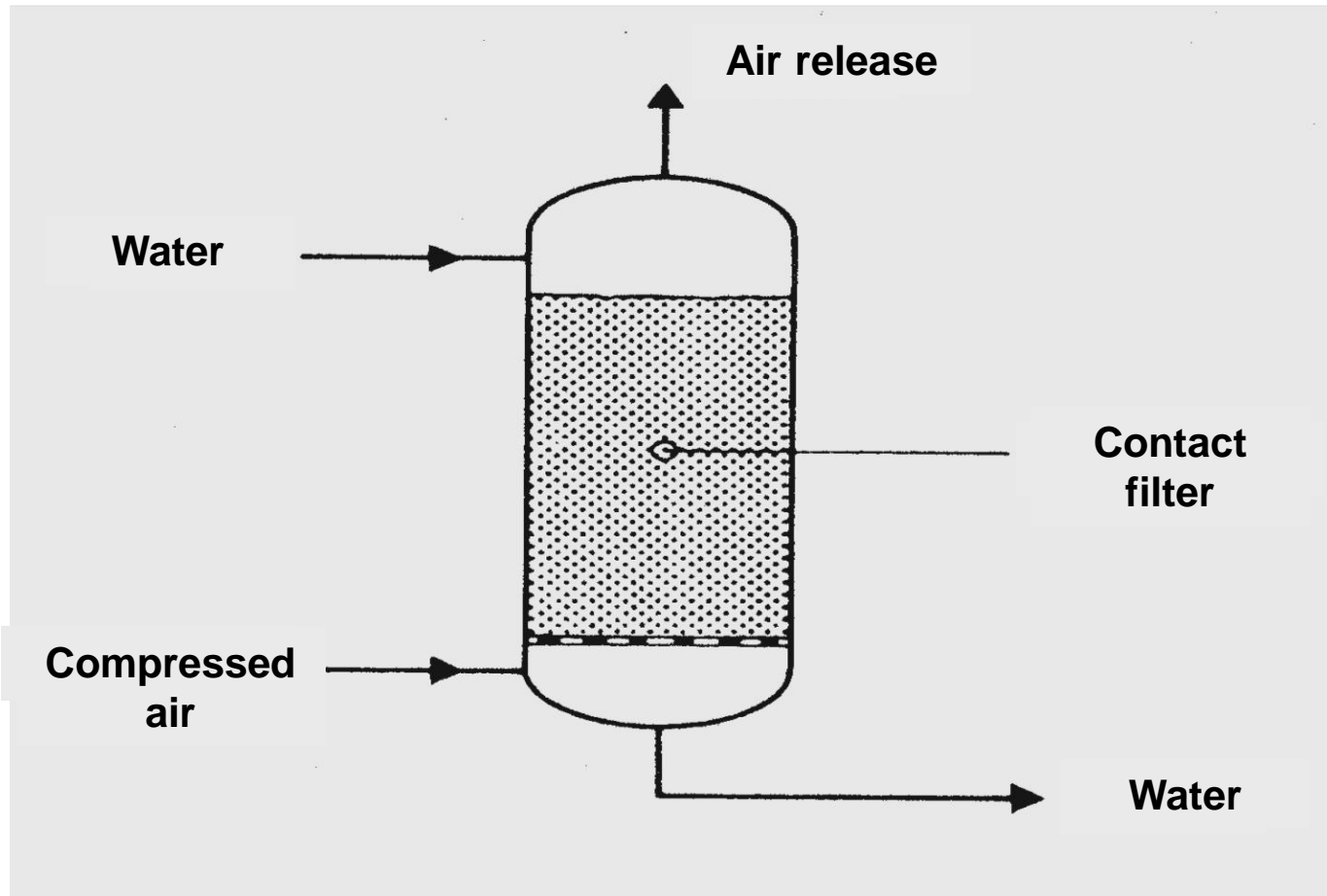
# INKA- Cross-Flow Aeration



# Cascade aeration



# Contact filter column with reverse-flow (Gegenstrom)



# Technical data & applications for gasification and degasification

Method	Surface load in $\text{m}^3/\text{m}^2 \cdot \text{h}$	Necessary admission pressure in m WC	Total power demand in $\text{Wh}/\text{m}^3$ air	$\text{CO}_2$ - removal efficiency	$\text{O}_2$ - diffusion efficiency
Spraving	6 - 15	10 - 15	60	70	100
Piping grid cascade	bis 250	10	30	65	100
Corrugated- sheet tickler (multi-stages)	bis 800	2	20	90	95 - 100
Contact filter column	45 - 60	10	55	70 - 95	k. A.
INKA	15 - 30	3 - 4	30	80 - 95	95 - 100

## Filtration:

concentration change, mostly reduction of specific substances in water (*Wasserinhaltsstoffe*) by percolation (*Durchströmen*) through a filter material.

## Filter effect:

- mechanical-physical (adsorption), e.g. by silica sand (*Quarzsand*), anthracite
- chemical by lime rock, e.g. marble, semi calcinated dolomite (magnesian limestone),
- biological through microorganisms

**Filter velocity:**  $v_F = Q / A_F$  (Inflow related to the surface area)



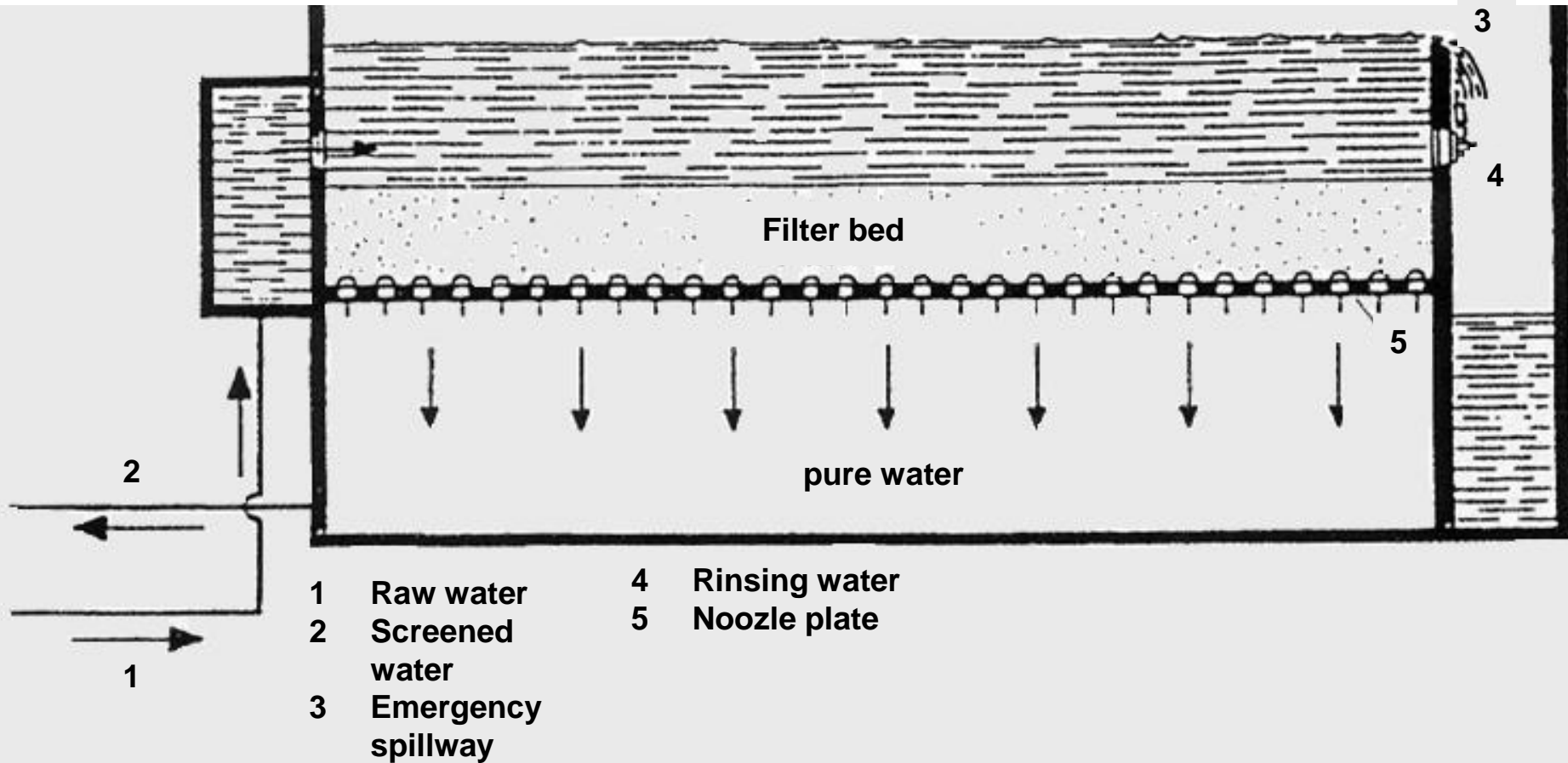
Sterilization effect 3-4 decimals reduction, precondition TSS in feed inlet < 3 - 10 g/m<sup>3</sup>.

Operation parameters for slow sand filter (*Langsamsandfilter*):

- Sand filter grain diameter 0.8 – 1.2 mm
- Filter velocity (*Filter-Geschwindigkeit*) (related to the full cross section) 10 – 20 cm/h
- Filter layer height (*Filterschicht-Höhe*) 0.4 – 1.0 m
- Water level (*Wasserüberstand*) 0.8 – 1.2 m
- Retention time (*Verweilzeit*) in filter ca. 10 h

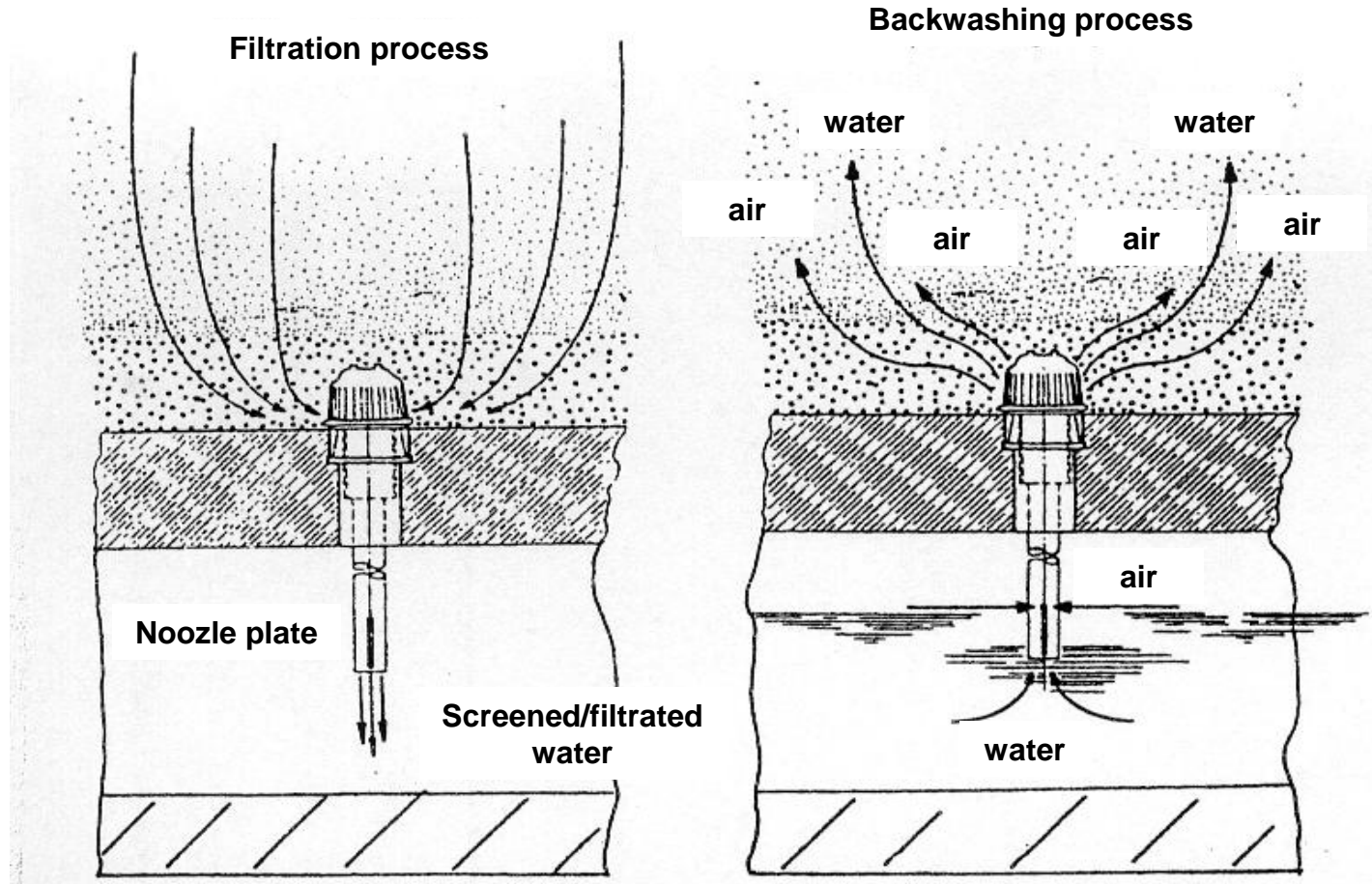
# Open rapid sand filter

Base area  $B \leq 3$ ,  $L \leq 20$  m,  $v_f = 4 - 7$  m/h



# Filtration and backwashing process

## – open rapid sand filter -



## Filter grain size:

- diameter 0.8 – 1.2 mm

## Filter velocity:

- open rapid sand filter 4 – 7 m/h  
- closed rapid sand filter > 10 m/h

**Filter bed height** (*Filterbetthöhe*), for a retention time of 10 -15 min  
with minimal height 0.8 m

**Clear = Backwashing** (*Rückspülen*) **with water and air**  
amounts of  
- water  
- air

3 – 4 l/(s · m<sup>2</sup>)  
25 l/(s · m<sup>2</sup>)

**duration 10 – 30 min backwashing, when**

## Filter resistance

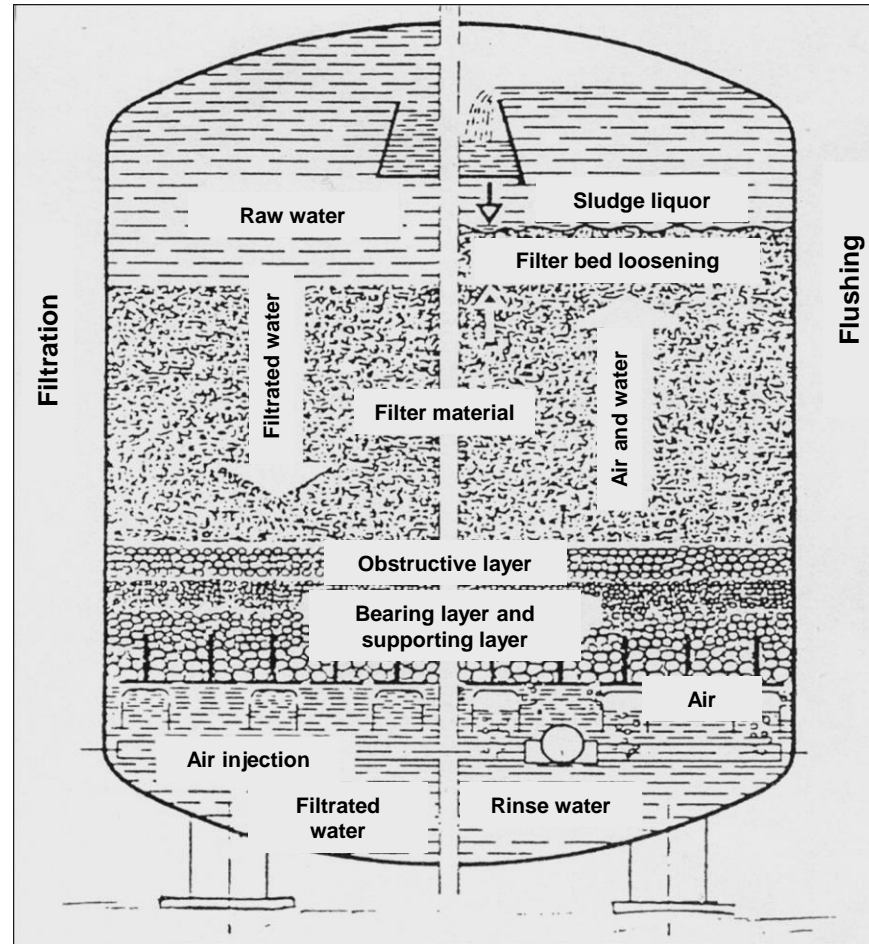
- open rapid sand filter > 1 m WS  
- closed rapid sand filter > 10 m WS

## Filter velocity

- water  $v_W = 4 * 3.6 = 14.4$  m/h  
- air  $v_A = 25 * 3.6 = 90$  m/h

# Filtration and backwashing process in a closed rapid sand filter (pressurised filter)

Grain size 0.8 – 1.2 mm,  $H \geq 0.8$  m,  $t_R = 10 - 15$  min,  $v_F \geq 10$  m



**Multilayer filter:** spatial filter, hydro-anthracite and quartz,  $v_F = 10 - 20$  m/h

**Activated carbon adsorption:** (W 239, 240)

**Disinfection:** chlorine, ozone, chlorine dioxide, hydrogen peroxide, UV radiation

**Deacidification:** Filtration through lime, dolomitic filter material (magnesium lime), dosage of hydroxides (limestone slurry, caustic soda solution, sodium carbonate, related with the adding of hardness and pH-increase)

**Softening:** Calcium-ion precipitation, dosage of lime, caustic soda solution, sodium carbonate for the purpose of precipitation, ion exchange

# Rohwasseranalyse - Auszug (Hannover, 1996)

Raw water October till December 1996	Units of measurement	Limit value according to TrinkwV. (Filtered water)	Minimum value	Mean value	Maximum value
Odour	qualitative	–	H <sub>2</sub> S	H <sub>2</sub> S	H <sub>2</sub> S
Coloring	qualitative	–	yellowish	yellowish	yellowish
Turbidity	qualitative	–	without	without	low
Water temperature	°C	25	9,2	9,3	9,5
pH-value at specific water temp.	–	>6,5 – <9,5	6,44	6,57	6,70
Permanent hardness	°d	–	10,8	11,0	11,2
Temporary hardness	°d	–	3,3	3,4	3,5
Calcium	mg/l	400	71	72	73
Magnesium	mg/l	50	3,8	4,2	4,6
Iron, total	mg/l	0,2	14,5	15,0	15,6
Iron (Fe <sup>2+</sup> )	mg/l	–	14,5	15,0	15,6
Manganese	mg/l	0,05	1,10	1,16	1,20
Ammonium	mg/l	0,5	0,71	0,75	0,78
Nitrite	mg/l	0,1	<0,01	<0,01	<0,01
Nitrate	mg/l	50	0,3	0,5	0,6
org. carbon, DOC	mg/l	–	9,1	9,6	10,5
Permanganate-Index	mg/l	–	26,4	28,9	30,1
Oxidizability	mg/l	5	6,68	7,30	7,62

# Process Schema of water treatment in Ground Water Works Fuhrberg, city of Hannover

Withdrawal



Mixing in mixing/storage tank



Cascade aeration, deacidification, O<sub>2</sub>-improvement, H<sub>2</sub>S-removal



H<sub>2</sub>O<sub>2</sub> dosage, humates destruction, residue oxidation  
accelerator (flocculation/sedimentation)





# Process Schema of water treatment in Ground Water Works Fuhrberg, city of Hannover



pH-value elevation ( $\text{Ca}(\text{OH})_2$ )



$\text{KMnO}_4$  dosage, oxidation for demanganizing



Filtration (residual iron removal, nitrification, demanganizing in an open rapid sand filter, single-layer, quartz 0.7 – 1.2 mm, backwashing at nights with 70 - 90 m/h)



pH-value adjustment for lime-carbonic acid-balance ( $\text{NaOH}$ ) to pH 7.5 – 7.7 and  $\text{PO}_4\text{-P}$  dosage as inhibitor

## Lecture 5

# Part b) Water Storage

The main components of a water supply plant are:

**Water catchment:** (*Wassergewinnung*)

spring catchment, border spring, groundwater catchment with vertical filtration well (*Vertikalfilterbrunnen*), bore well, subsurface drain, horizontal filtration well (*Horizontalfilterbrunnen*), surface water catchment with reservoir, sea water catchment, river water catchment.

**Water treatment:** (*Wasseraufbereitung*)

oxidation, ozonation, flocculation (*Flockung*), filtration (*Filterung*), deacidification, deferrisation, demanganisation, water softening, desalination, disinfection.

**Water pumpage:** (*Wasserförderung*)

pumps, engines with electric drive.

**Water storage:** (*Wasserspeicherung*)

elevated earth tank (*Erdhochbehälter*), water tower, underground tank (*Tiefbehälter*), collection tank, pressure tank, fire water tank.

**Water distribution:** (*Wasserverteilung*)

public plant with interconnection pipeline, Long-distance pipeline, supply pipeline, plant with connecting pipeline, consumption pipeline.

## A water supply plant (*Wasserversorgungsanlage*) must provide drinking water

- in sufficient quantity
- of flawless quality
- at all times with sufficient pressure
- everywhere in the area of supply (*Versorgungsgebiet*).

## Capital investment percentages of a water supply infrastructure:

- water catchment: 2 - 6 %
- water treatment: 1 - 3 %
- water pumpage: 9 - 11 %
- water storage: 6 - 15 %
- water distribution: 65 - 82 %

## Tasks:

- storage of drinking water
- compensation of consumption peaks
- Bridgeover of operation disturbances  
(*Betriebsstörung*)
- pressure stabilisation
- fire fighting water
- reserve volume for pumps
- reserve capacity for filter flushing

## Requirements:

- ensure water quality
- stable and permanent service
- reliable and efficient operation
- esthetic construction
- conforming to standard regulations

The most common types of water tanks (*Wasserspeicher*) can be differentiated according to different criteria, e.g. into:

- pressure
- altitude (*Höhenlage*)
- position to the supply network
- structural shape

## Run-through tanks (*Durchlaufbehälter*)

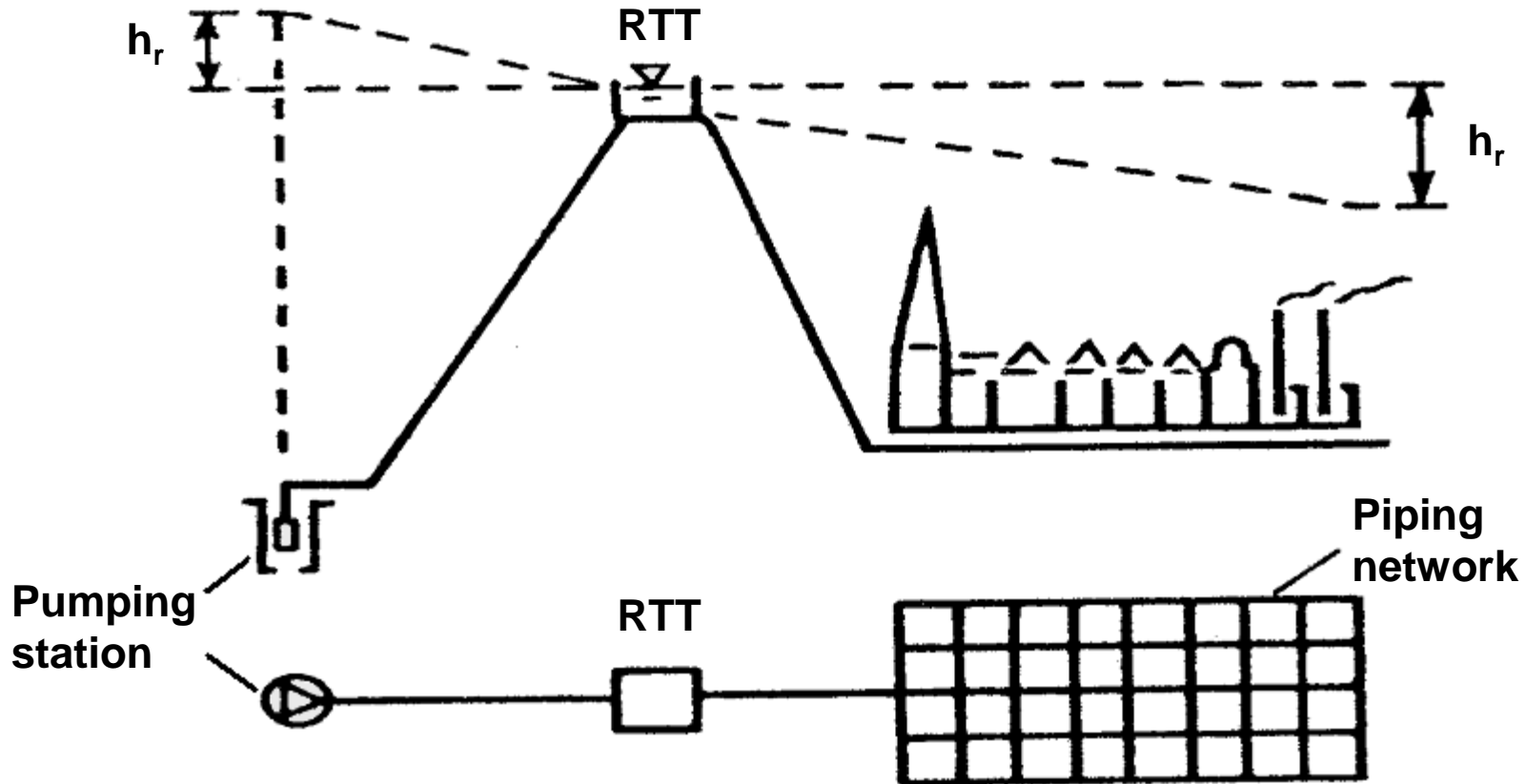
Run-through tanks are positioned between the water catchment and supplying area.

- Advantages:**
- pressure fluctuations in the supply area are small
  - the stored water is always exchanged and thereby held fresh

- Disadvantages:**
- the entire water must flow through the container and must accordingly be lifted on to the tank height
  - the supply network is feeded from just one side
  - low supply security (*Versorgungssicherheit*)

# Location of pumping stations, watertanks and local piping networks

Run-through tank (RTT)  
Height of energy loss





# Differentiation according to the position to the supply area

## Counter tanks (*Gegenbehälter*)

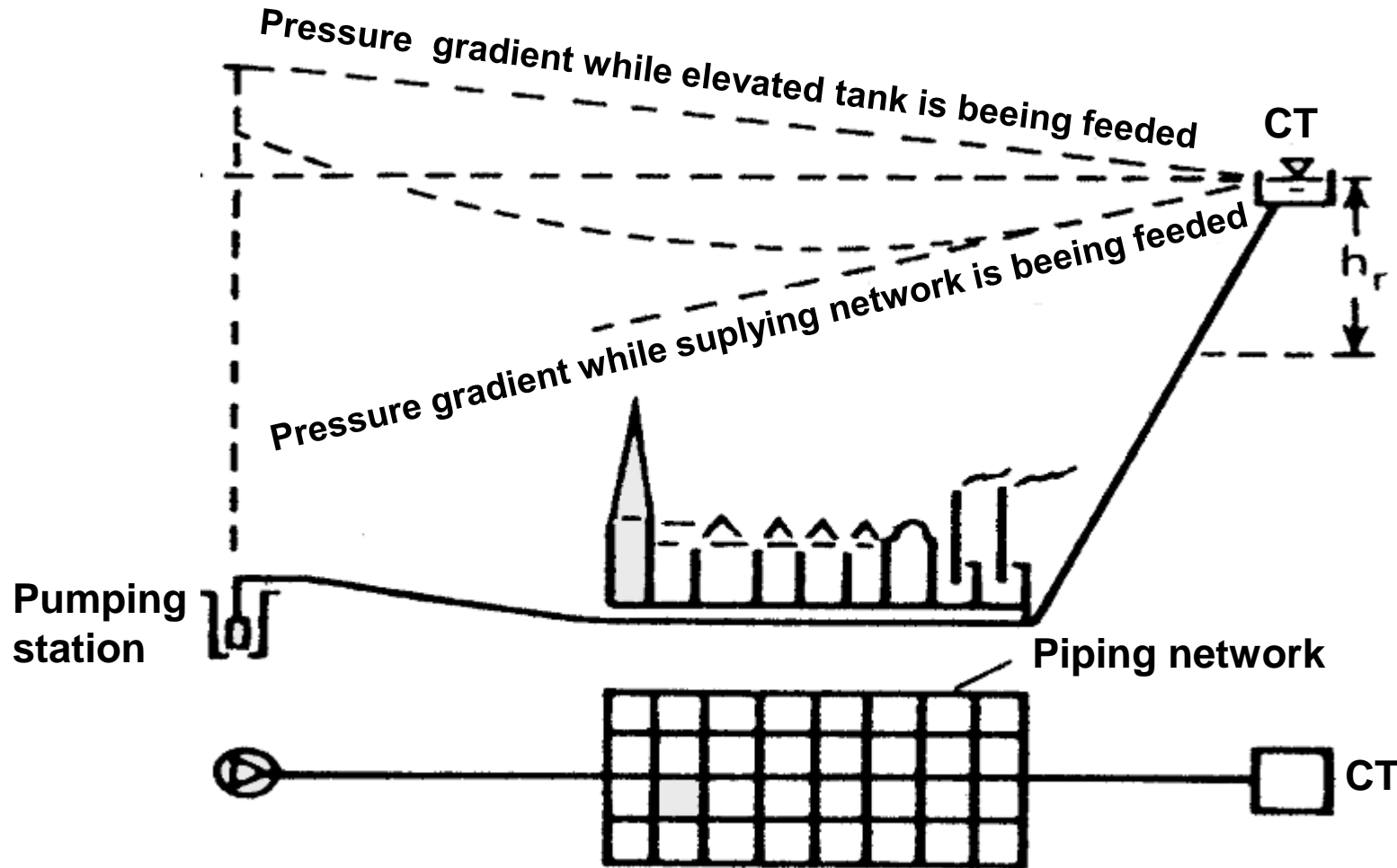
Counter tanks are positioned, seen from the inlet side, behind the supply area.

- Advantages:**
- only the not needed water of the supplying area has to be pumped into the tank. Thus the tank can be constructed smaller
  - the supply network is fed from 2 sides. This leads to a smaller loss of pressure (low flow rates)
  - higher operation-security (*Betriebssicherheit*)

- Disadvantages:**
- Water renewal in the tank is lower, possibly longer stagnation

# Location of pumping stations, watertanks and local piping networks

## Counter Tank (CT)



# Location of pumping stations, watertanks and local piping networks

## Center of gravity tank (*Schwerpunktbehälter*)

If topographic conditions allow a suitable location or a water tower is provided, the water tank can be built near or in the centre of the supply area. This leads to a shorter piping network, a constant supply pressure and less pressure losses.

→ can be implemented rarely

Water tanks can be classified into underground and elevated tanks, depending on the relative altitude to the supply area.

## **Underground tanks** (*Tiefbehälter*)

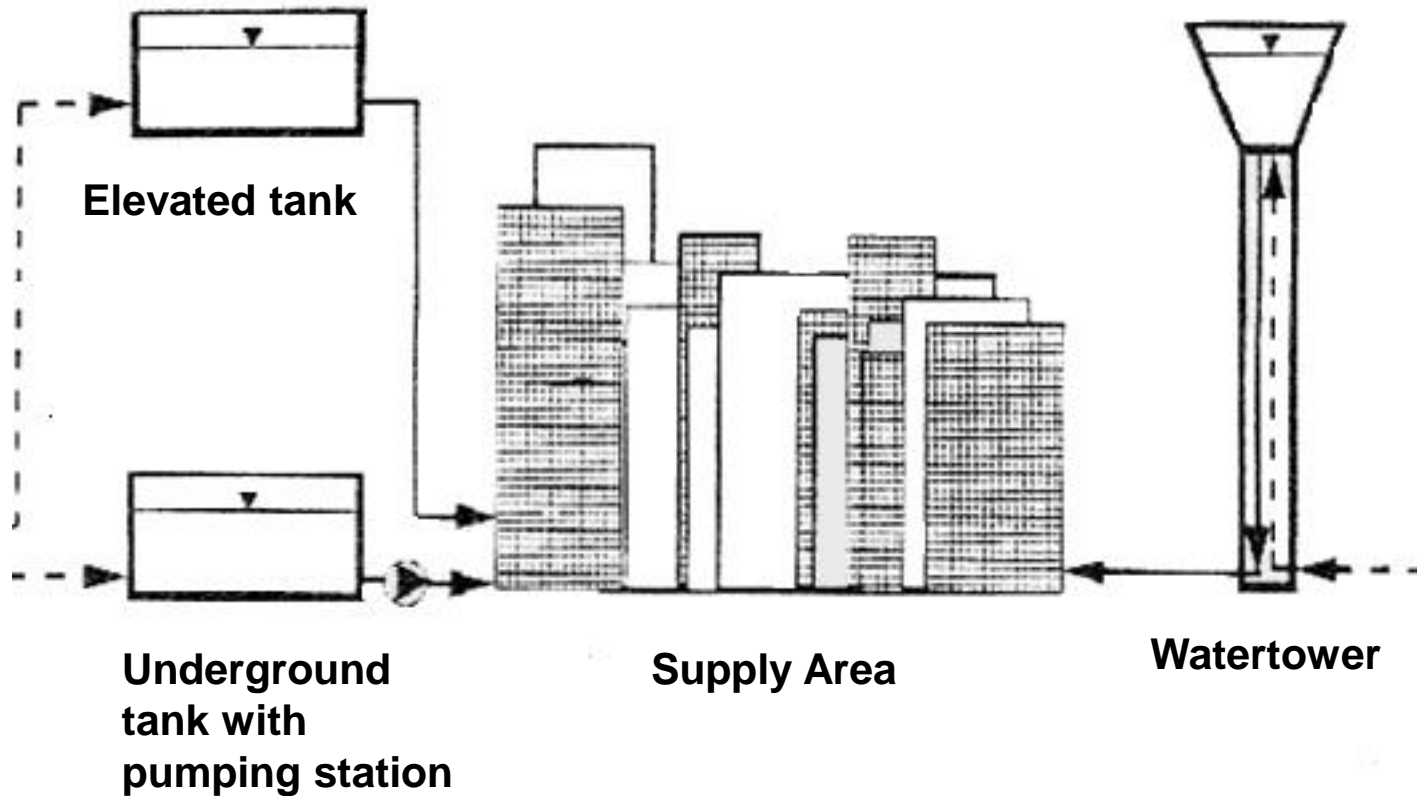
The water level in underground tanks lies beneath the supply area. They are positioned in front of the supply area (in flow direction) and behind the water treatment plant (*Aufbereitungsanlage*). The water has to be pumped to the necessary pressure height in order to feed the supply network (Tank pumping station (*Pumpwerk*)).

## Elevated tanks (*Hochbehälter*)

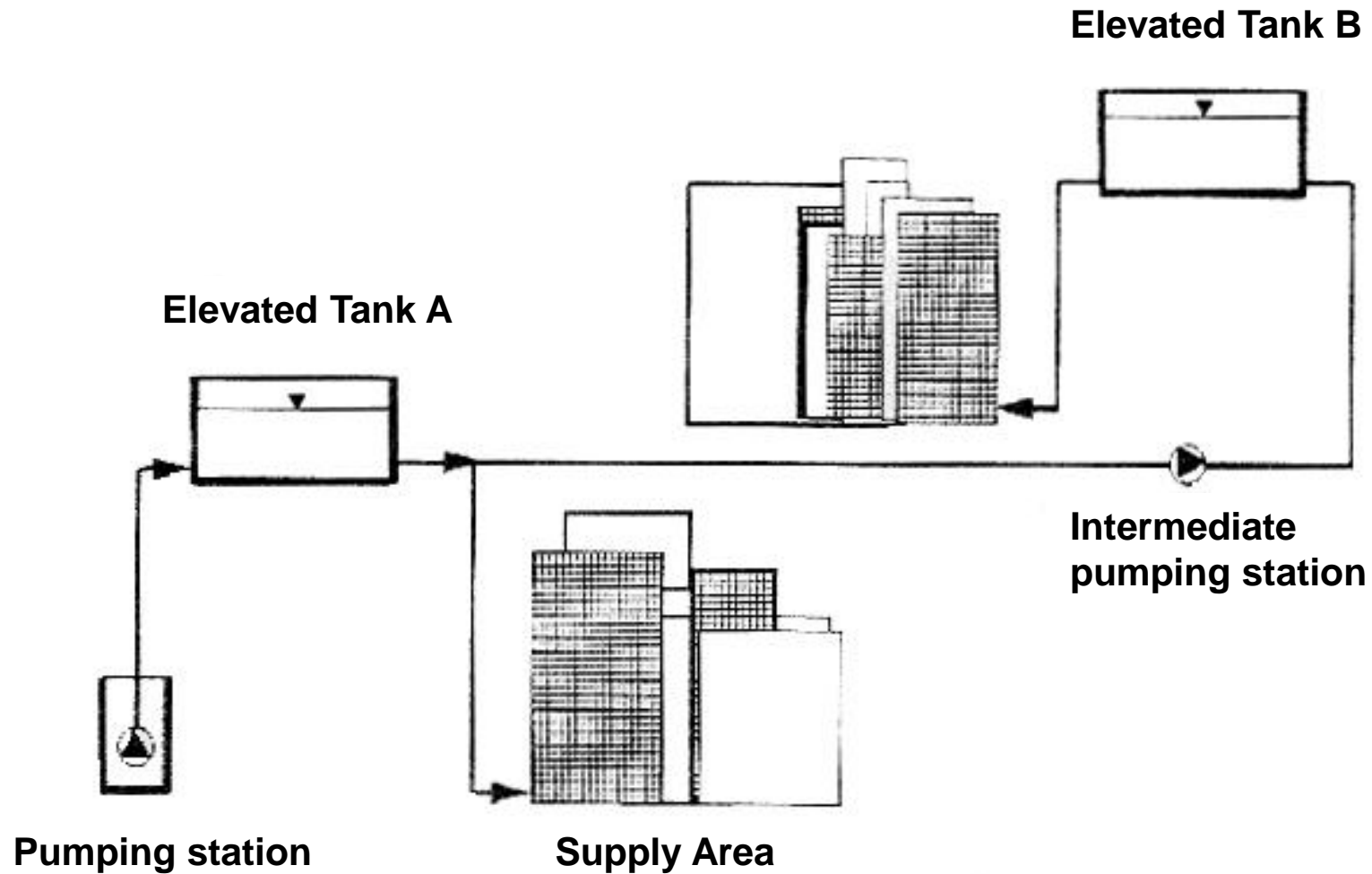
Elevated tanks guarantee the supply pressure, their water level (*Wasserspiegel*) lies above the supply area. The stored water is fed into the piping network with a gravity gradient. Their storage volume increases the supply security.

Topographic conditions determine whether elevated earth tanks or water towers have to be constructed.

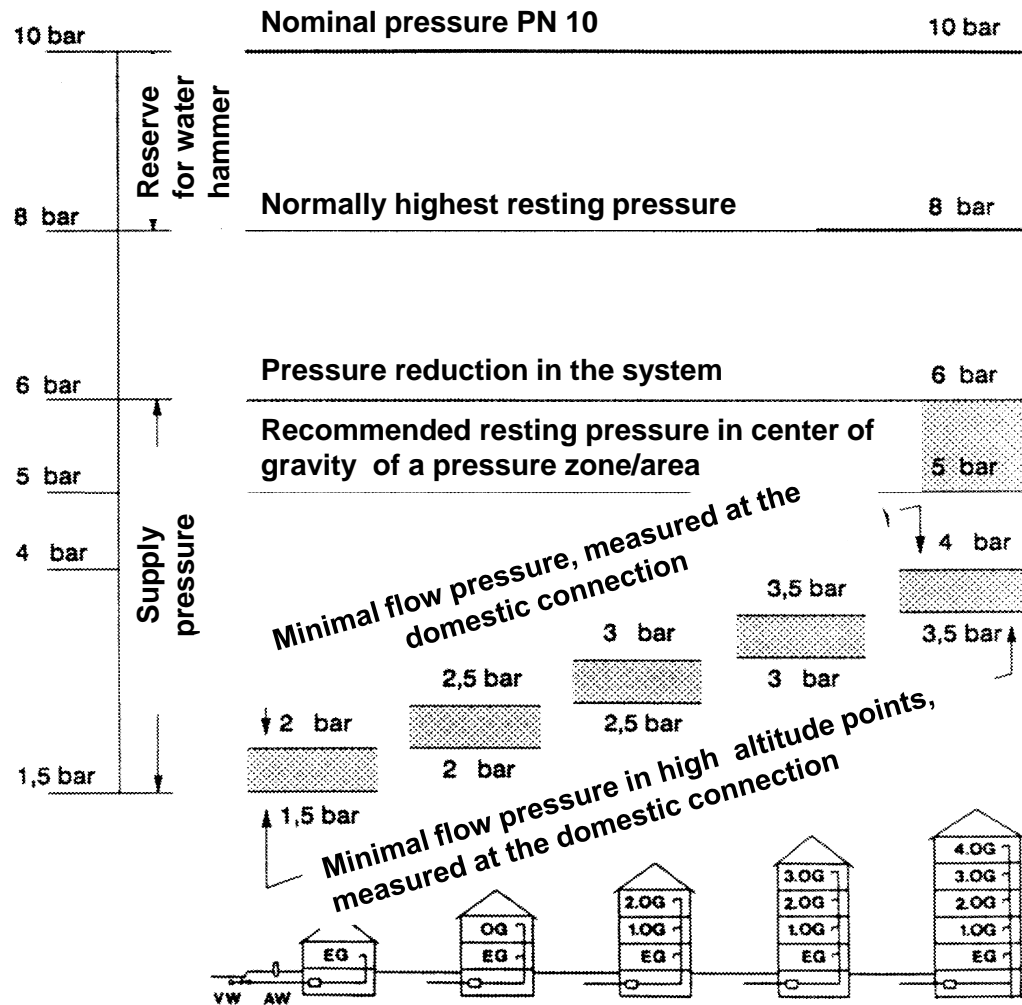
# Differentiation according to the altitude



# Several supply areas

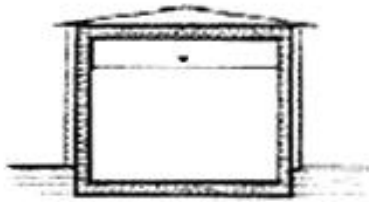


# Recommended pressure ratios in water pipe nets (W 403)

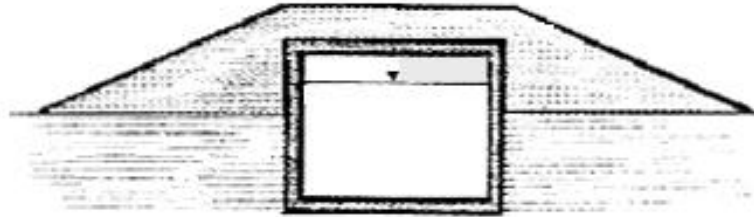




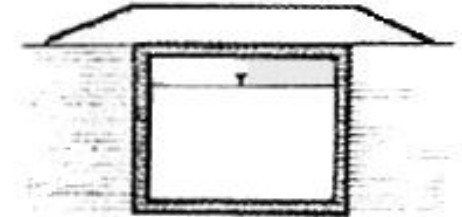
# Location of the tanks in relation to the groundlevel



**Above groundlevel**



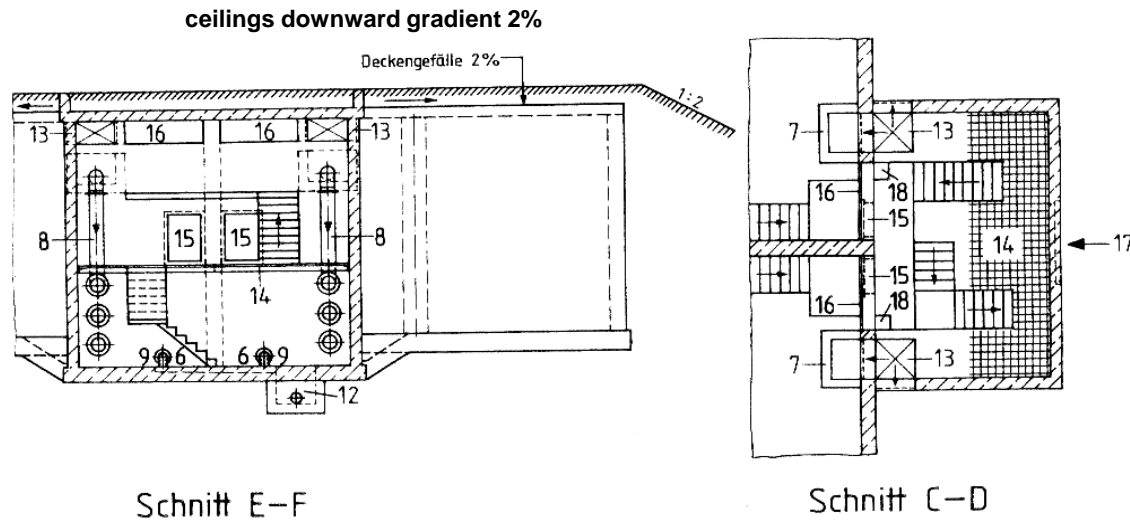
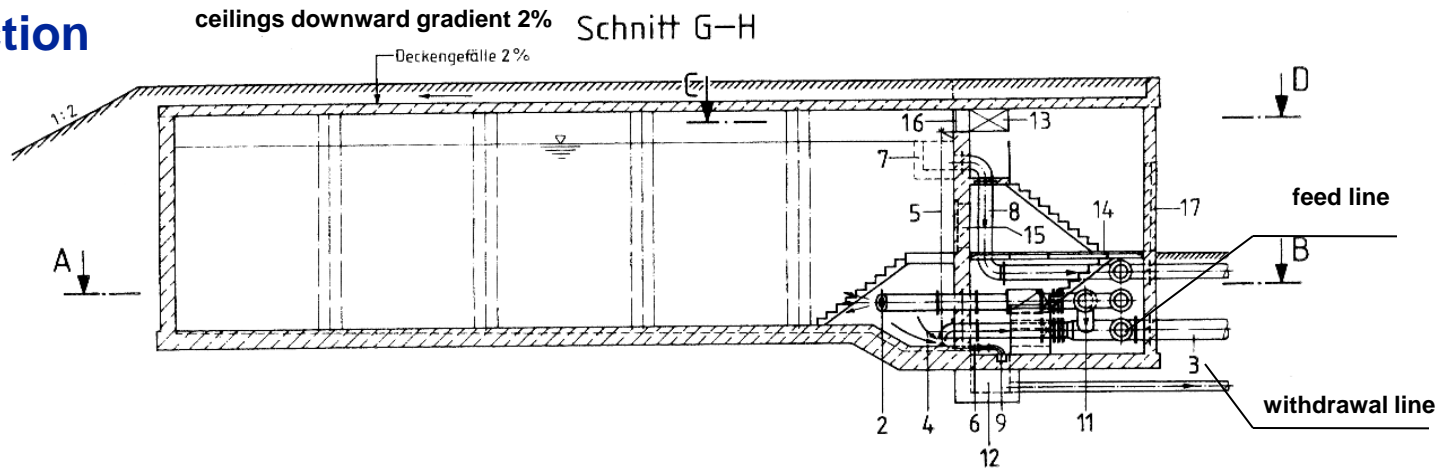
**Partly above the  
groundlevel**



**Beneath the  
groundlevel**

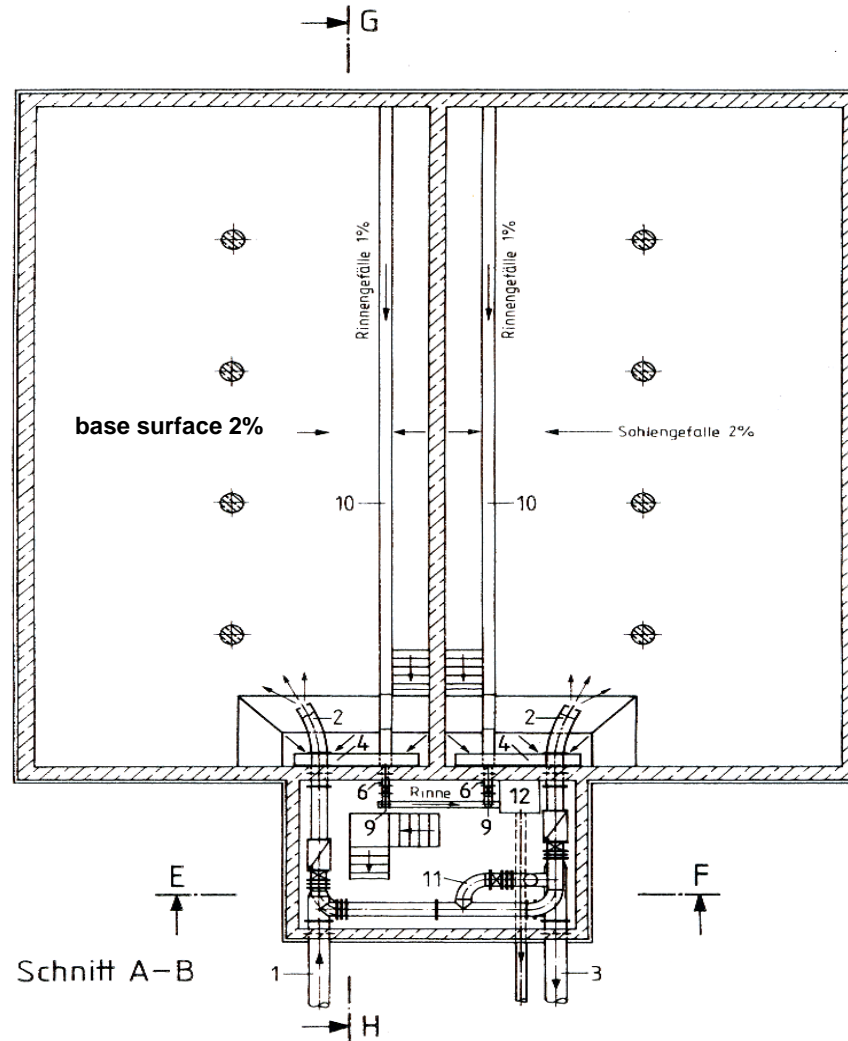
# Square tank 2-1000 m<sup>3</sup> usable capacity, covered with soil

## Cross section



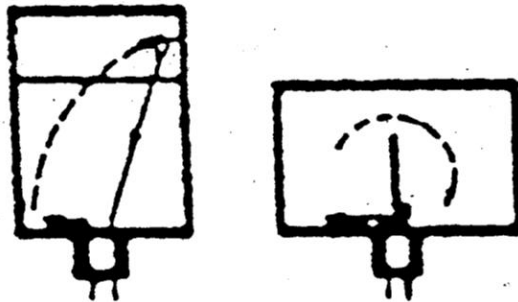
# Square tank 2-1000 m<sup>3</sup> usable capacity, covered with soil

Top view

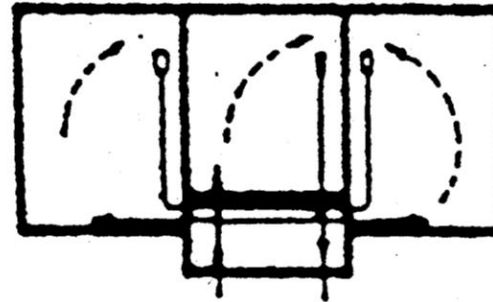


## Square form

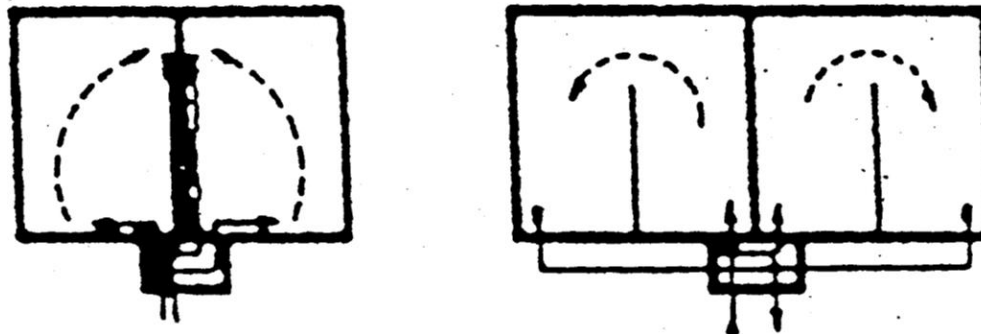
### One-chamber tanks



### Three-chamber tank

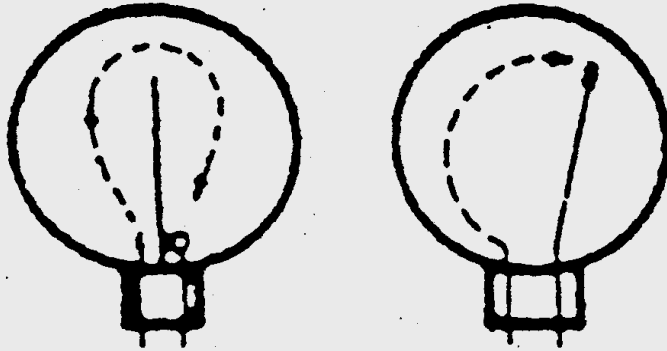


### Two-chamber tanks

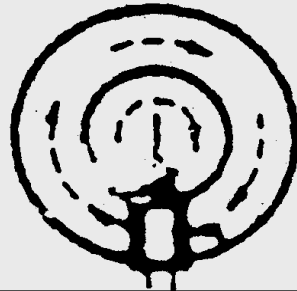
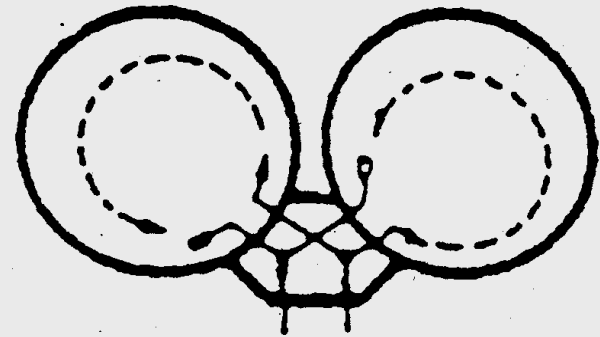


## Circle form:

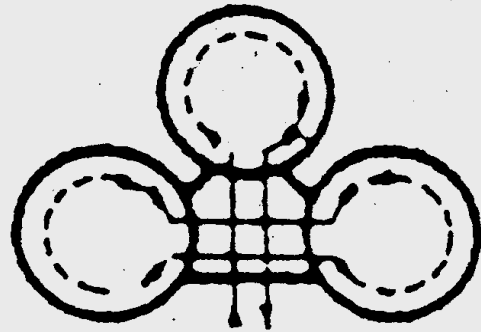
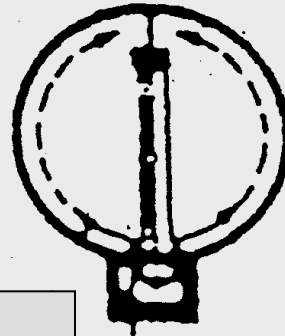
One-chamber Tanks



Glasses Tank

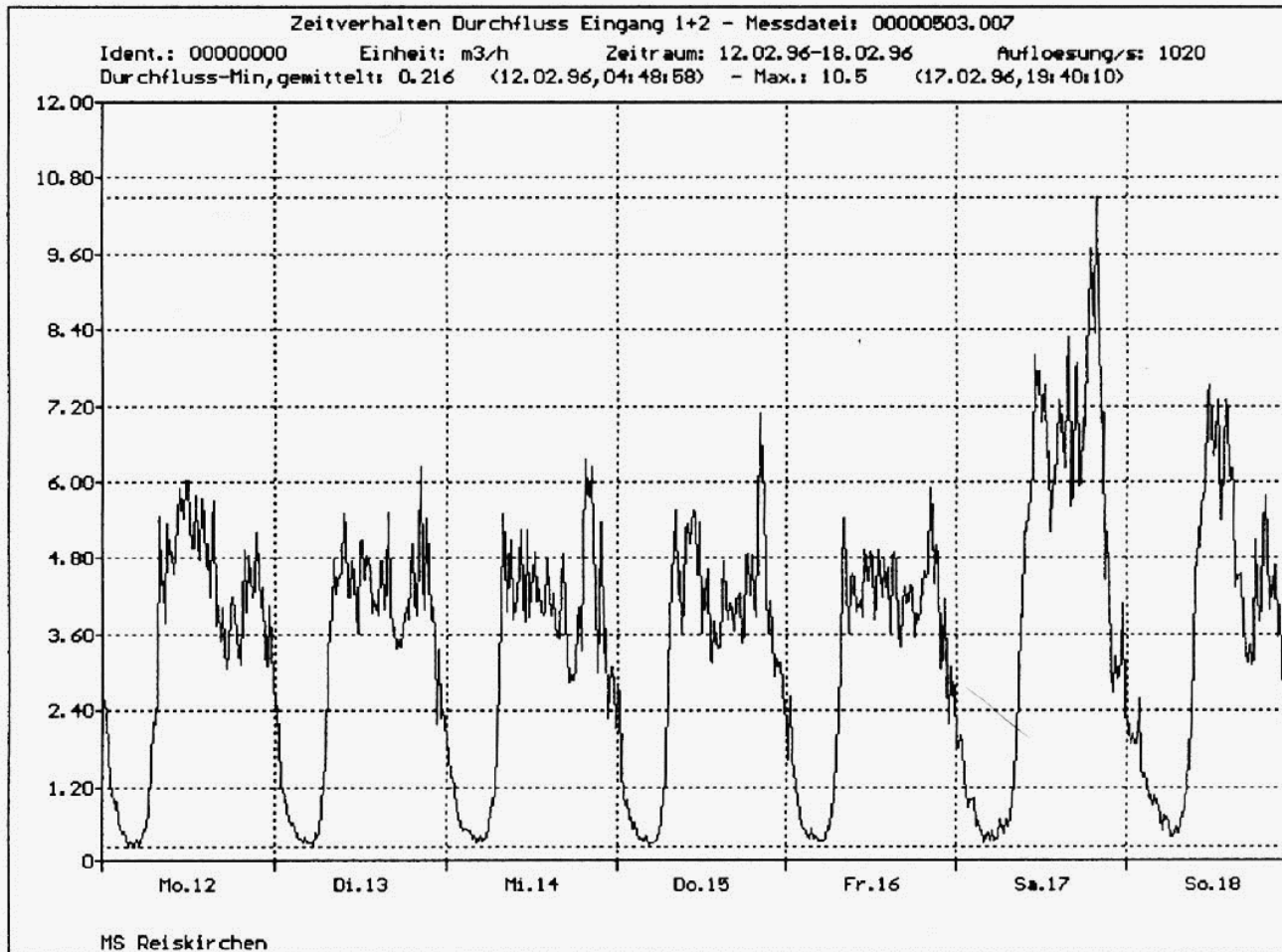


Two-chamber Tanks

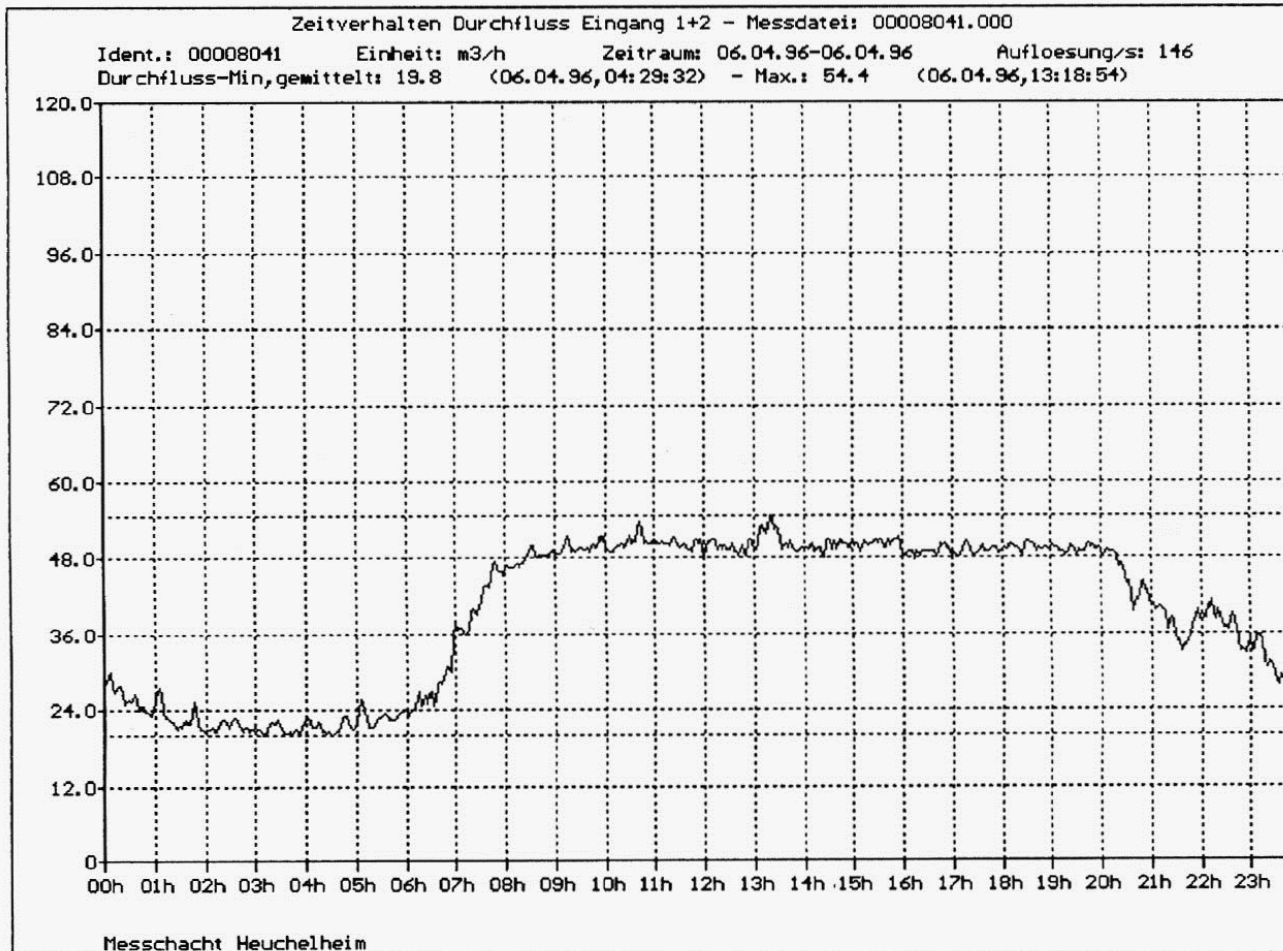


Three-chamber Tanks

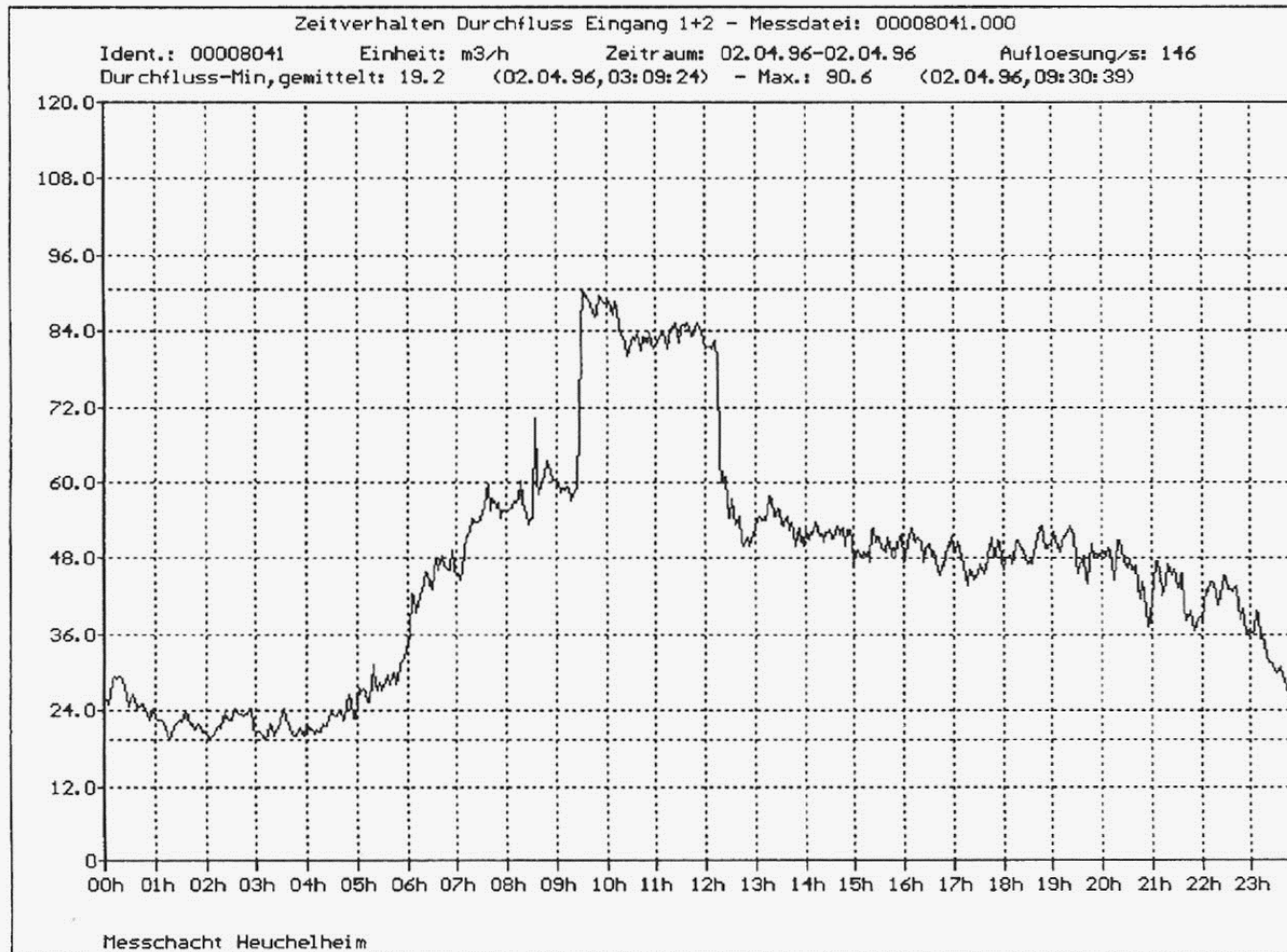
# Storage volume



Consumption behavior of a locality with 865 inhabitants during one week in February

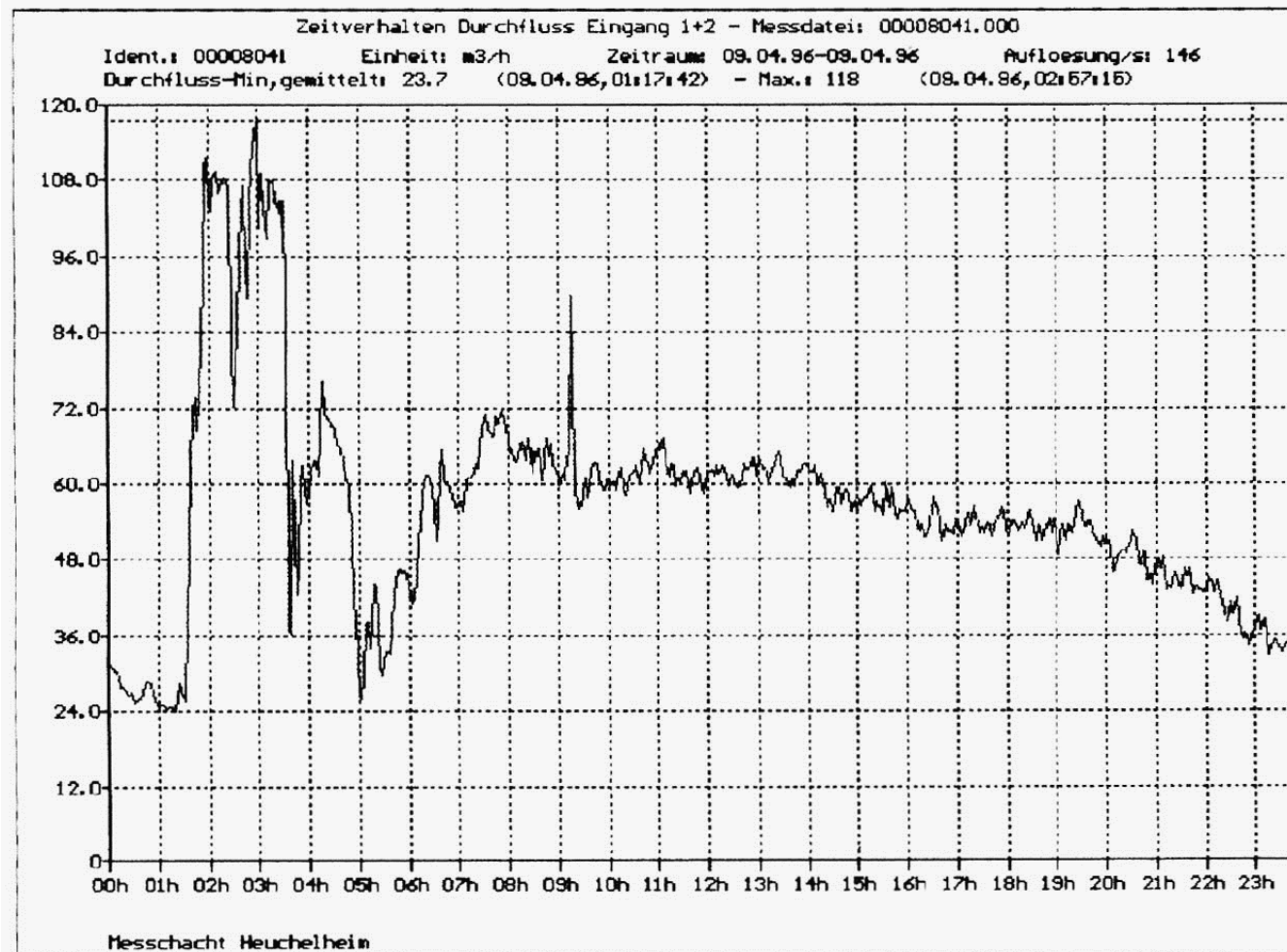


Consumption behavior of a town with 5.845 inhabitants on one Saturday



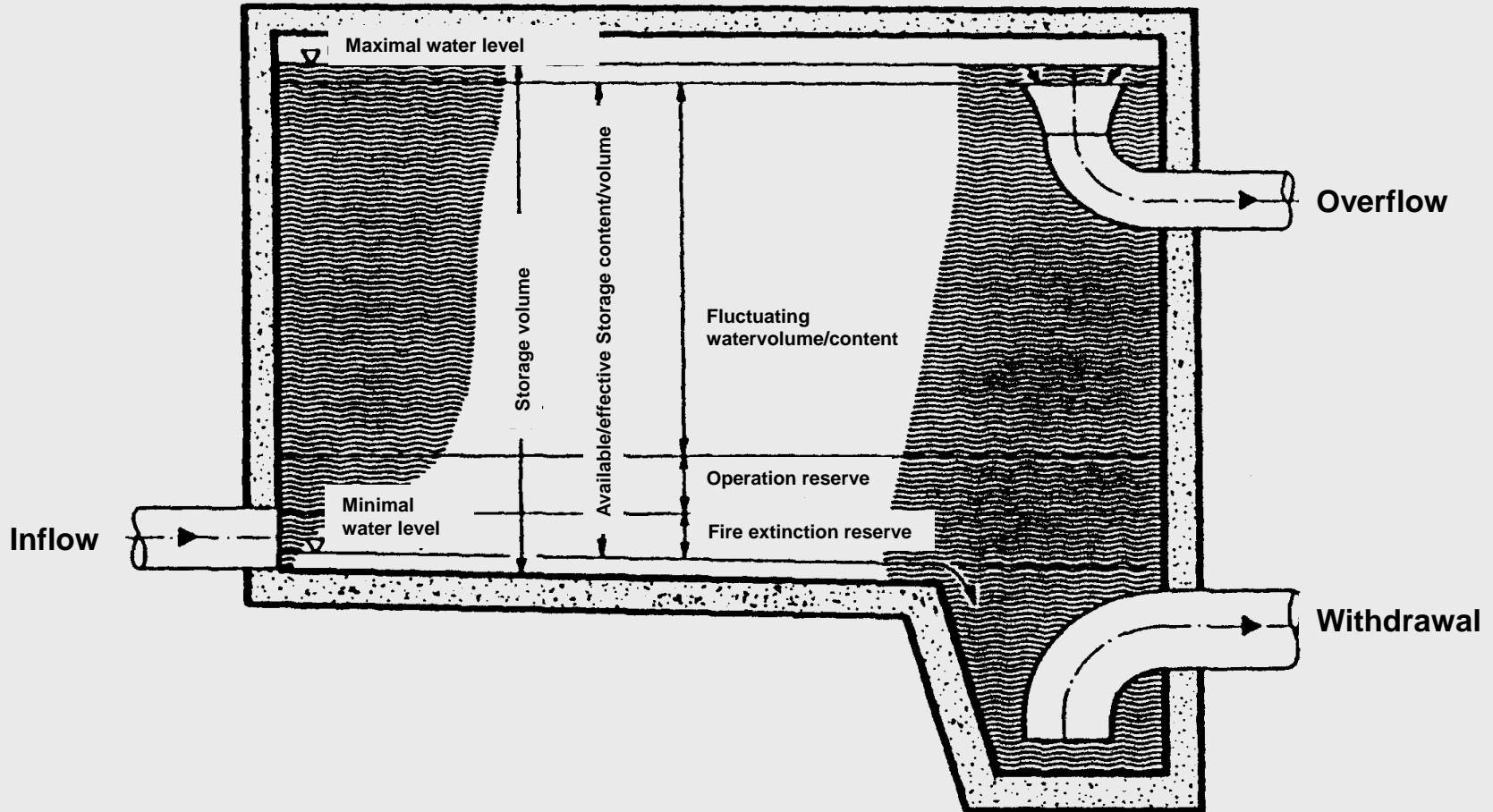
Consumption behavior of the same town on a weekday



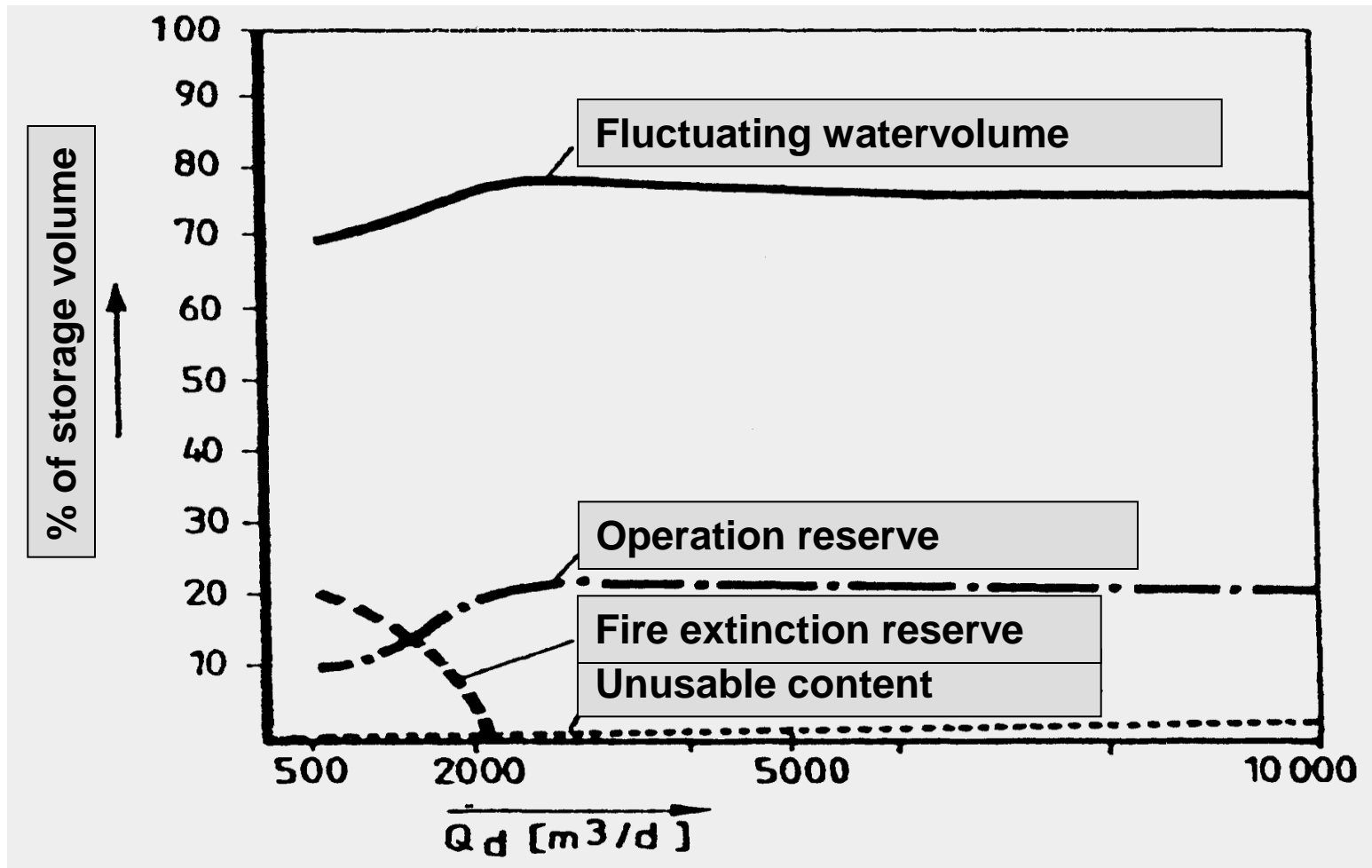


Increase of the consumption in a city during a fire extinction

# Schematic segmentation of a reservoir volume



# Segmentation of a reservoir volume as a function of the daily withdrawal



# Standard value for the effective storage content of waterreservoirs

Future highest daily demand $Q_{d,max}$ [m <sup>3</sup> ]	Effective storage content of underground-reservoirs in % of $Q_{d,max}$	Effective storage content of water towers in % of $Q_{d,max}$
$\leq 1000$	100	35
$\leq 2000$	100	25
1000 bis 4000	100 - 80	25
2000 bis 4000	80	25
$> 4000$	80 bis 30	20

$$V_{st.} = V_{fluct.} + \text{fire reserve} + 20 \% \text{ safety margin (Sicherheitszuschlag)}$$

Type of supply area	Fire reserve for underground-reservoirs [m <sup>3</sup> ]	Fire reserve for water towers [m <sup>3</sup> ]
Village- and residential area	100 bis 200	75 bis 100
Trade- and industrial area	200 bis 400	150

# Exercise: Reservoir design

For the design of a drinking water reservoir it is necessary to determine the storage volume. Therefore the fluctuating quantity of water is to be determined

## Given:

Discharge from reservoir	02 am – 05 am	per hour	1 % of max $Q_d$
	05 am – 11 am	per hour	5 % of max $Q_d$
	11 am – 06 pm	per hour	7 % of max $Q_d$
	06 pm – 12 pm	per hour	3 % of max $Q_d$

$$\max Q_d = 16.500 \text{ m}^3/\text{d}$$

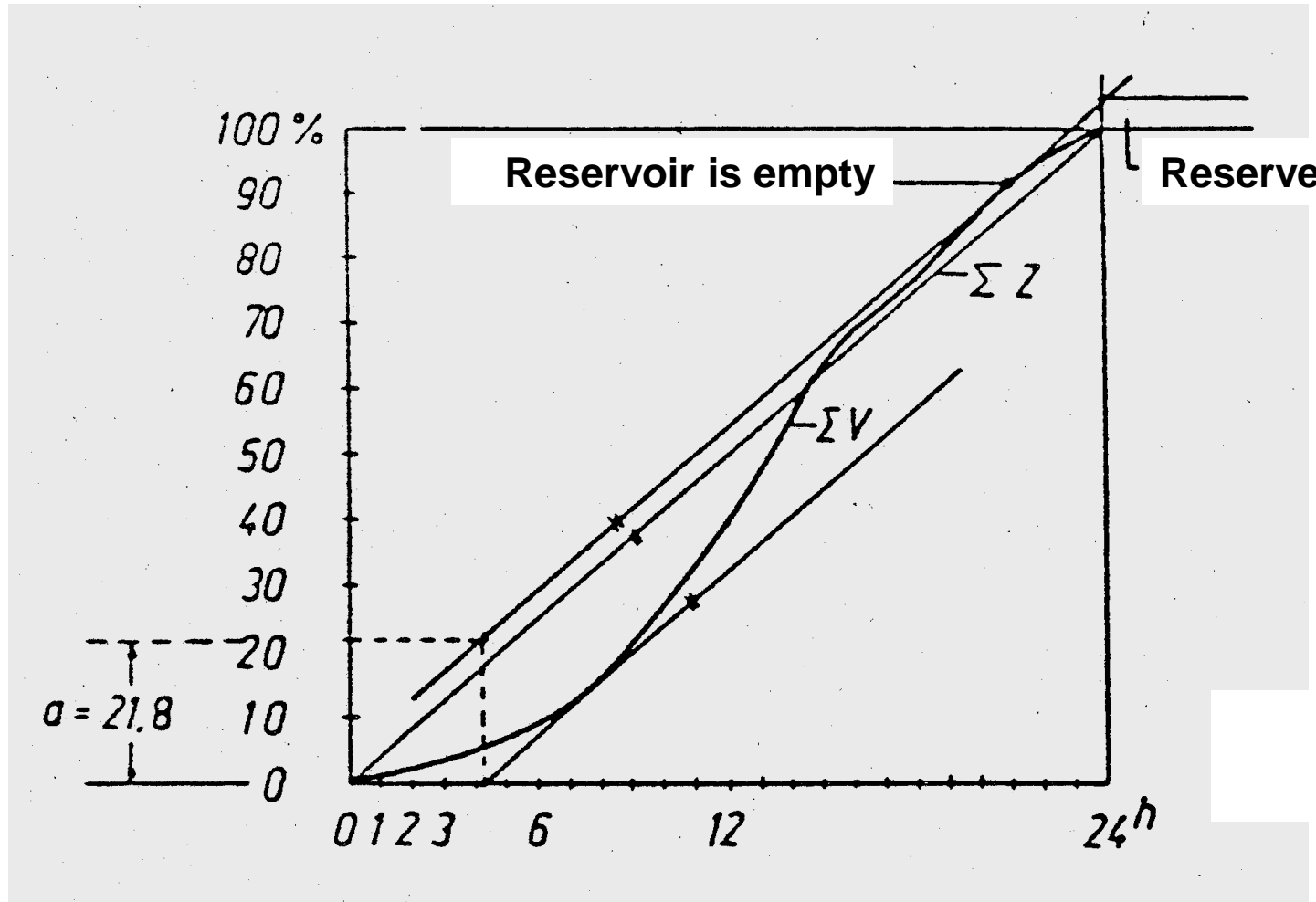
Pumping time for filling the high reservoir: 10 pm – 8 am

# Exercise: Reservoir design

Time	Hourly consumption	Intake	Deficit (-)/ Surplus (+)	Sum: Deficits + Surpluses
	%	%	%	%
0 - 1		10	10	10
1-2		10	10	20
2-3	1	10	9	29
3-4	1	10	9	38
4-5	1	10	9	47
5-6	5	10	5	52
6 - 7	5	10	5	57
7-8	5	10	5	62
8-9	5		-5	57
9-10	5		-5	52
10-11	5		-5	47
11-12	7		-7	40
12 - 13	7		-7	33
13-14	7		-7	26
14-15	7		-7	19
15-16	7		-7	12
16-17	7		-7	5
17-18	7		-7	-2
18 - 19	3		-3	-5
19-20	3		-3	-8
20-21	3		-3	-11
21-22	3		-3	-14
22-23	3	10	7	-7
23 - 24	3	10	7	0
24 Std.	100	100	0	

# Required storage volume

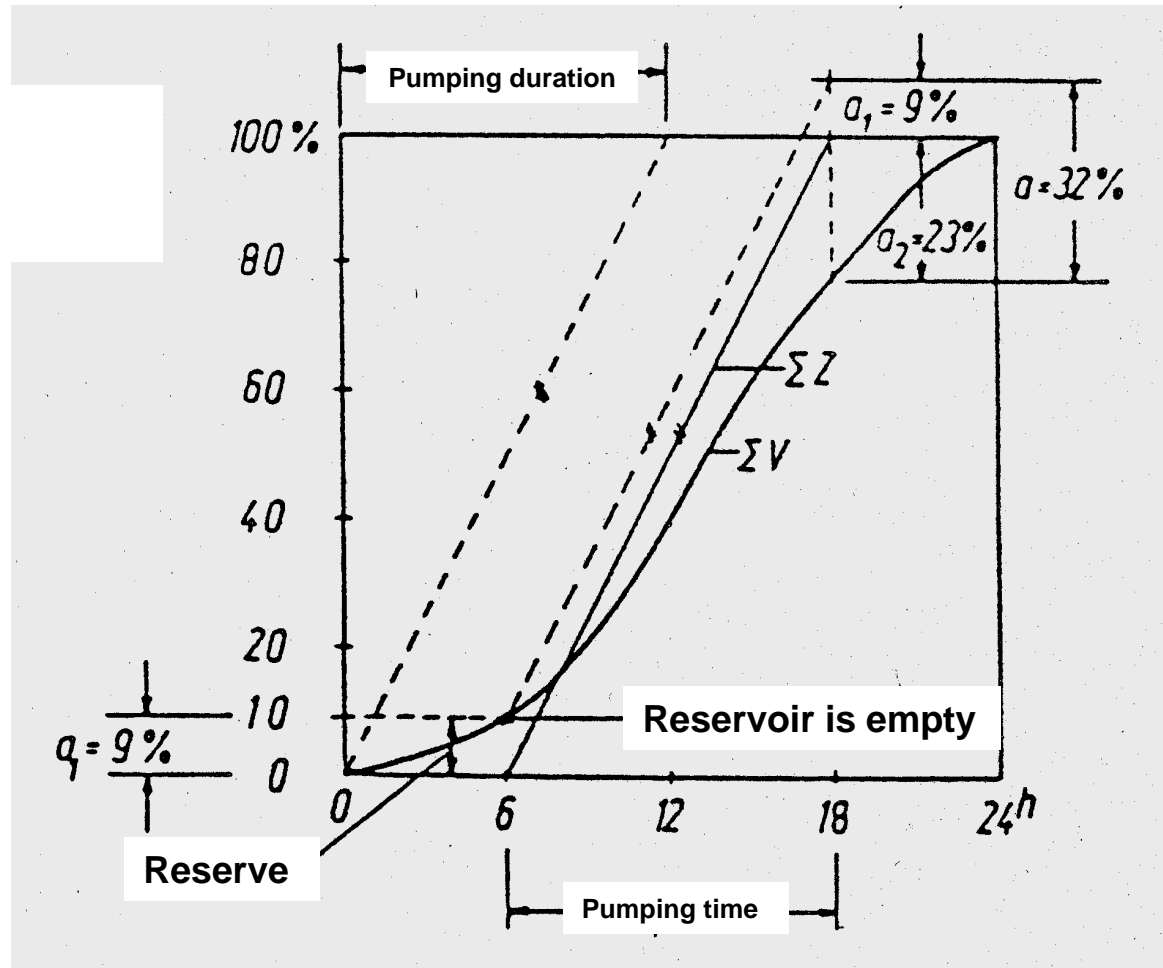
## Cumulative line for continuous intake for 24h

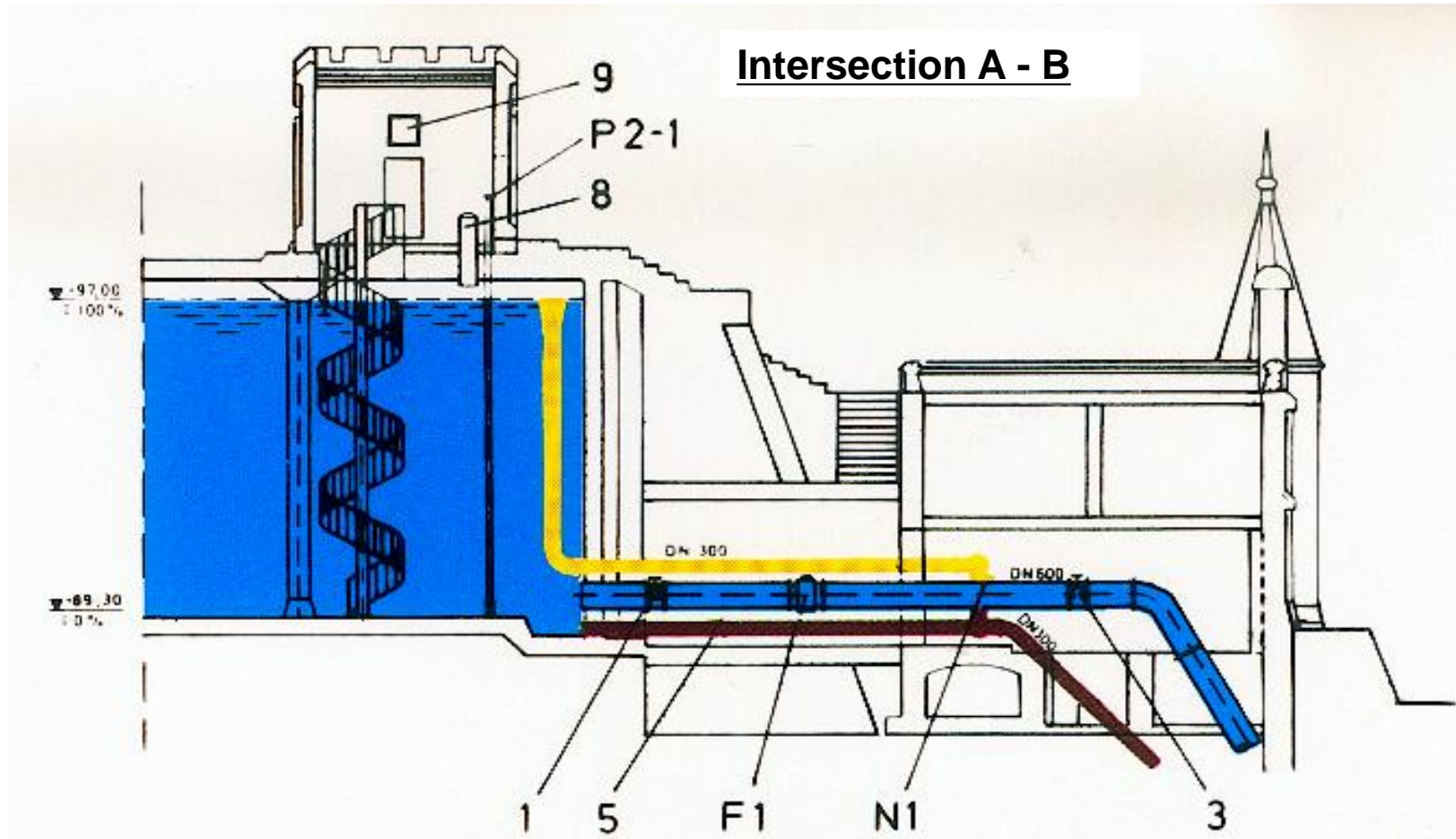




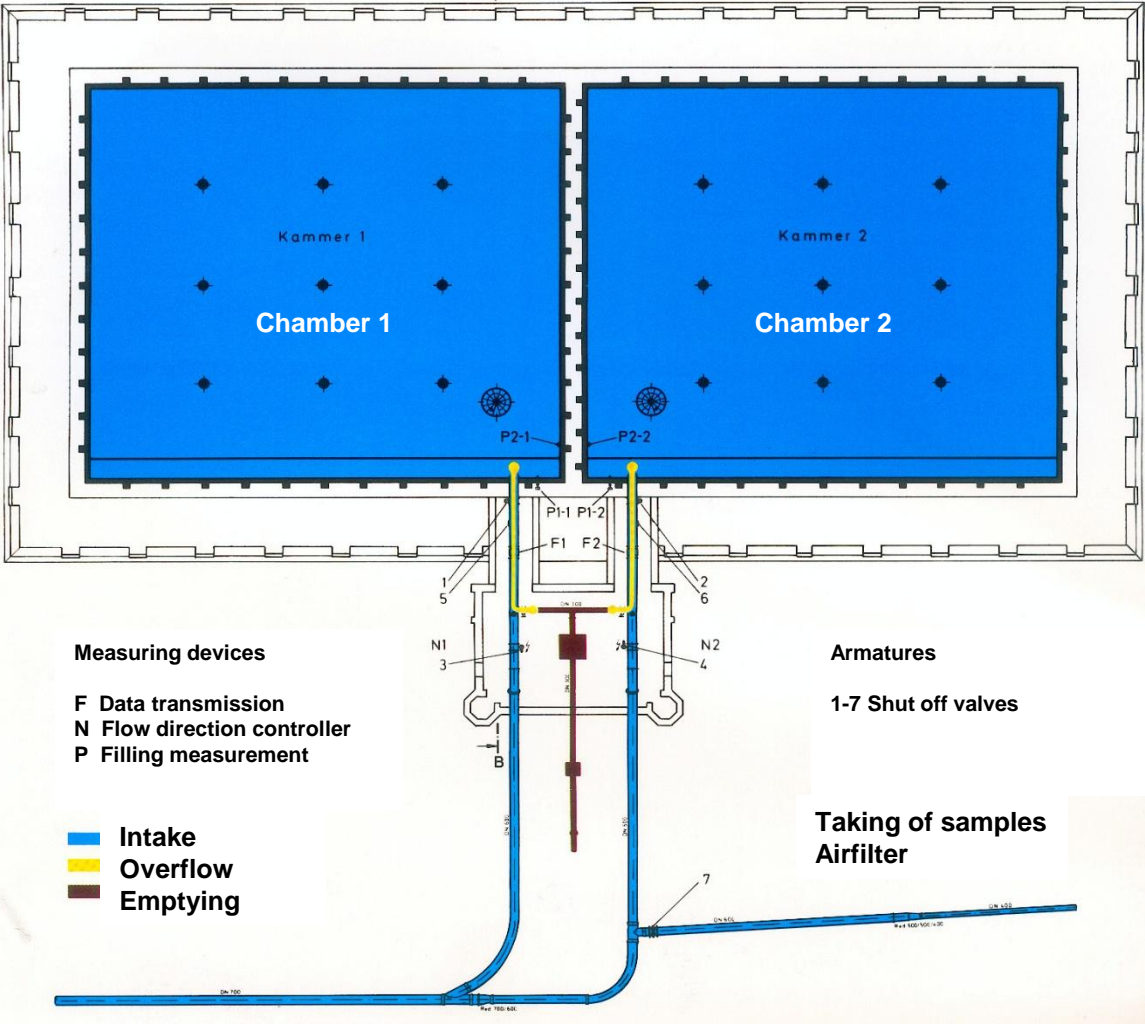
# Required storage volume

## Cumulative line for intermittent intake for 12h





# Elevated tank Lindener Berg / Hannover



# Technical data of the elevated tank Lindener Berg

Tanktype:	Counter tank
Overall dimension:	77.0 x 39.0 x 9.5 m
Number of chambers:	2
Total storage content:	13,200 m <sup>3</sup>
Effective filling height:	7.7 m
Level range:	89.3 ...97.0 m a.s.l.