

Leachate treatment

Requirements on Wastewater for the Discharge Point

(Appendix 51 of the Wastewater Ordinance, 15.10.02)

| | | Qualified random sample or 2-hour mixed sample | Common concentration in the raw leachate |
|--|------|--|--|
| Chemical oxygen demand (COD) ¹⁾ | mg/L | 200 | 1.000 – 60.000 |
| Bio-chemical oxygen demand in 5 days (BOD ₅) | mg/L | 20 | 50 – 40.000 |
| Nitrogen, total, as sum of ammonium, nitrite, and nitrate nitrogen ²⁾ | mg/L | 70 | 400 – 4.000 |
| Phosphorous, total | mg/L | 3 | 0,01 – 1,0 |
| Hydrocarbons, total | mg/L | 10 | 200 – 30.000 (TOC) |
| Nitrogen from nitrite (NO ₂ -N) | mg/L | 2 | < 1 |
| Fish toxicity | mg/L | 2 | 8 - > 64 |

¹⁾ If it can be assumed that the contents of chemical oxygen demand (CDO) of a given wastewater amounts to more than 4,000 mg/l prior to treatment, there applies for the COD an effluent value of the qualified random sample or the 2-hour mixed sample which is equivalent to a reduction of the COD b at least 95%. The reduction refers to the ratio of the pollutant load in the influent of the wastewater treatment plant to that in the effluent of the WTP within 24 hours.

²⁾ The requirements on Nitrogen total applies for a wastewater temperature of 12°C or more in the effluent of the biological reactor of the wastewater treatment plant.

Requirements on the Wastewater before Admixing

(Appendix 51 of the Wastewater Ordinance, 1999)

| | | Qualified random sample or 2-hour mixed sample | Common concentration in the raw leachate |
|--|------|--|--|
| Adsorbable organically bound halogenes (AOX) | µg/L | 500 | 500 – 5.000 |
| Mercury | µg/L | 50 | < 1 – 50 |
| Cadmium | µg/L | 100 | 0,5 - 140 |
| Chromium | µg/L | 500 | 30 – 1.600 |
| Chromium VI | µg/L | 100 | k. A. |
| Nickel | µg/L | 1.000 | 20 – 2.000 |
| Lead | µg/L | 500 | 10 – 1.000 |
| Copper | µg/L | 500 | 4 – 1.400 |
| Zinc | µg/L | 2.000 | 500 – 3.000 |
| Arsenic | µg/L | 100 | < 0,1 – 1.000 |
| Cyanide, easily releasable | µg/L | 200 | k. A. |
| Sulphide | µg/L | 1.000 | k. A. |

Solid Waste Management

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Leachate concentrations of conventional Municipal Waste Landfills

(without waste management measures)

| | | Acidic Phase | | Methanogenic Phase | |
|------------------------|----------------------|--------------|---------|--------------------|---------|
| | | Range | Average | Range | Average |
| pH-value | --- | 4,5 –7,5 | 6,1 | 7,5-9 | 8 |
| COD | mg O ₂ /L | 6.000-60.000 | 22.000 | 500-4500 | 3.000 |
| BOD₅ | mg O ₂ /L | 4.000-40.000 | 13.000 | 20-550 | 180 |
| Ca | mg/L | 10-2.500 | 1.200 | 20-600 | 60 |
| SO₄ | mg/L | 70-1.750 | 500 | 10-420 | 80 |
| Zn | mg/L | 0,1-120 | 5 | 0,03-45 | 0,6 |
| Fe | mg/L | 20-2.100 | 780 | 3-280 | 15 |

| | | Parameter without significant changes | |
|-------------------------|------|---------------------------------------|---------|
| | | Range | Average |
| TKN | mg/L | 50-5.000 | 1.350 |
| NH₄-N | mg/L | 30-3.000 | (750) |
| Cl | mg/L | 100-5.000 | 2.100 |
| Pb | µg/L | 8-1.020 | 90 |
| Cd | µg/L | 0,5-140 | 6 |
| Cu | µg/L | 4-1.400 | 80 |
| Ni | µg/L | 20-2.050 | 200 |
| Hg | µg/L | | |
| Cr | µg/L | 30-1.600 | 300 |
| AOX | µg/L | 320-3.350 | 2.000 |

[EHRIG, 1980]

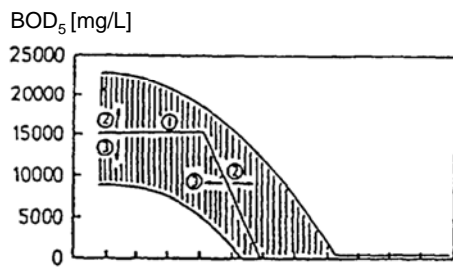
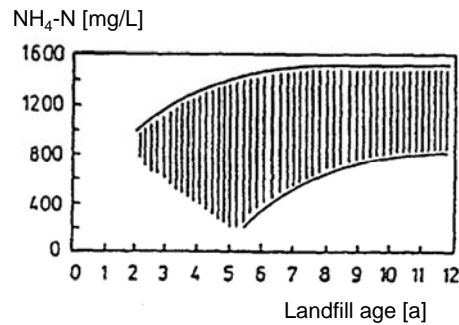
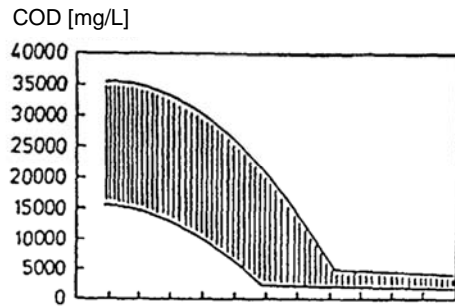
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General Development of the COD, BOD₅ and NH₄-N Concentrations in Relation to the Landfill Age and the Landfill Operation



General development of the COD, BOD₅ and NH₄-N concentrations in relation to the landfill age
1 = average development with 2 m layers and 2-4 m build-up per year
2 = tendency with faster build-up
3 = tendency with slower build-up or recirculation

Effects on the Landfill Technology

High concentrations with long durations of sometimes more than 10 years are found on landfills with:

- compactor filling in layers of 2 m or more,
- higher pouring height speeds,
- no setting of an optimal water contents through leachate recirculation

Fast-dropping or generally low concentrations are found on landfills with:

- aerobic (preliminary) rotting, even if only as lower waste layer,
- thin layer filling („short layer rotting“),
- leachate recirculation to guarantee the optimal water contents,
- aerobic or anaerobic preliminary treatment to degrade the organic components (mechanical-biological treatment MBT).

Crucial for the quality of the leachate discharge from a landfill is the formation of the bottom waste layer.

Storage Dimensioning

$$V_{\text{Storage}} = \text{ca. } 500 \text{ m}^3/\text{ha of open landfill area}$$

For nearly all known landfills, the planning approval notifications forbid the damming of the leachate at the landfill bottom. The TI Municipal Waste and the drafted Landfill Ordinance (DepV) demand the discharge of the collected leachate over a free inclination to drainage shafts outside the depositing area, which basically means an interdiction of the damming of the leachate. It is thus not possible to use the landfill body as leachate storage tank.

Comparison of various Method Combinations

| | VSS | BOD ₅ | COD | Total in-org. N | NH ₄ -N/ NH ₃ -N | Heavy metal | AOX | Salt | Fich toxicity |
|--|-----|------------------|-----------------|-----------------|---|-----------------|-----------------|------|---------------|
| Biological treatment | | + | + ²⁾ | + | + | - | - | - | 7) |
| Adsorption | - | | + ³⁾ | - | - | | + | - | 7) |
| Sedimentation/ Flotation⁸⁾ | | - | - | - | - | - | - | - | 7) |
| Flocculation/ Precipitation | - | | + ³⁾ | - | - | + ⁵⁾ | + | - | 7) |
| Filtration | + | - | - | - | - | - | - | - | 7) |
| Reverse osmosis | + | + ¹⁾ | + ¹⁾ | + | + | + | + ¹⁾ | + | 7) |
| Nano-filtration | + | + | + | - | - | 9) | + | 9) | 7) |
| Stripping | - | - | - | + | + | - | - ⁶⁾ | - | 7) |
| Chemical oxidation | - | | + | - | - | - | + | - | 7) |
| Evaporation | + | | + ⁴⁾ | + | - | + | + ⁴⁾ | + | 7) |
| Incineration | + | + | + | + | + | + | + | + | |

+ generally suitable

1) less suitable for small molecule sizes

3) less suitable for bio-degradable substances

5) only with special heavy metal precipitation

7) reaching of a limit value cannot be evaluated safely

9) separation done for bivalent or superior ions

- generally unsuitable

2) only suitable for degradable organic substances

4) less suitable for substances which are volatile under the process conditions

6) not suitable for hardly volatilisable substances

8) separation of solids in combination with other methods

| Effluent concentrations (C_e) and effluent loads (B_a) of various combinations | | | | | | | | | | |
|--|-----------------|-------------------------|---------------|--------------|----------------|--------|-----------------|-------------|----------------|-------------|
| $Q_d = 150 \text{ m}^3/\text{d}$ | | Raw leachate (influent) | Combination I | | Combination II | | Combination III | | Combination IV | |
| Parameter | Unit | | UO/ED/TR/NA | BIO/RO/ED/TR | BIO/CHO/BIO | BIO/AC | C_e | B_a (t/a) | C_e | B_a (t/a) |
| COD | mg/L | 2500 | 15 | 0,821 | 25 | 1,369 | 150 | 8,213 | 150 | 8,213 |
| BOD ₅ | mg/L | 250 | 5 | 0,274 | 10 | 0,548 | 5 | 0,274 | 5 | 0,274 |
| TKN | mg/L | 1300 | 10 | 0,548 | 30 | 1,643 | 70 | 3,833 | 100 | 5,475 |
| NH ₄ -N | mg/L | 1100 | 7 | 0,383 | 0,5 | 0,027 | 1 | 0,055 | 1 | 0,055 |
| NO ₃ -N | mg/L | <10 | 0,1 | 0,005 | 60 | 3,285 | 60 | 3,285 | 60 | 3,285 |
| inorg. N | mg/L | 1110 | 7 | 0,383 | 62 | 3,395 | 62 | 3,395 | 62 | 3,395 |
| AOX | $\mu\text{g/L}$ | 2500 | 50 | 2,738 | 100 | 5,475 | 300 | 16,425 | 300 | 16,425 |
| LF | mS/cm | 15 | 0,40 | | 0,30 | | 12,50 | 0,684 | 12,50 | 0,684 |
| Cl ⁻ | mg/L | 2000 | 50 | 2,738 | 150 | 8,213 | 2000 | 109,500 | 2000 | 109,500 |
| TR | % | 1,00 | 0,01 | 5,475 | 0,09 | 49,275 | 0,9 | 492,750 | 0,9 | 492,750 |

Discharge Loads of COD, inorganic N, AOX (100 times superelevated) and Evaporation Residue

Effluent loads

